

Growth and Continuous Development at Sievi

Sievi, the largest footwear manufacturer in Northern Europe, has been in business for more than 70 years and is still growing. Sievi began manufacturing leather topped rubber boots in 1951, later specialising in safety and occupational footwear. The company is currently expanding its automated warehouse and production facilities.

Once completed, the expansion of the warehouse and other premises will increase our warehouse capacity by 100,000 pairs of footwear to about 260,000 pairs, create a new automatic pallet warehouse for about 2,000 pallets and expand the production area. The number of employees at the Sievi production plant will also be increased by about 50 employees to 380. The expansion is scheduled to be completed in 2022. The expansion project, which started in spring 2020, is a EUR 15 million investment for the company and will help Sievi to develop innovative and sustainable solutions for its products – objectives that the company has always focused on. Sievi's in-house

product development employs the best experts in their field, and the company's state-of-the-art test laboratory and network of end-user testers ensure that it can manufacture products that are genuinely useful for its customers and that have been tested in authentic working conditions.

In addition to testing, Sievi also ensures consistent quality of its products by being a certified operator. In 1991, Sievi became the first safety footwear manufacturer in Europe to receive the ISO 9001 quality system certification and the CE marking right for its entire safety footwear collection. In 1997, Sievi became the first European footwear manufacturer to be certified under the ISO 14001 environmental management system.

By wearing Sievi's footwear, you can proudly say 'Made in Finland' and keep your feet happy.



  1 000 000 +

  5 500 +

 200 +

 500 +

 175M

 50%

ABOUT SIEVI

- Founded in 1951
- Manufactures over one million pairs of shoes a year
- Production capacity more than 5,500 pairs a day
- More than 200 products
- Approx. 500 employees
- Group turnover approx. EUR 175 million
- Exports about 50% of its production
- Our fully automated warehouse of more than 150,000 pairs guarantees fast and punctual deliveries
- The company's production plants are located in Sievi and Oulainen

CERTIFICATES

ISO 9001 quality management system: products are always manufactured to a consistent production method from high quality, uniform materials. Quality can be checked at every stage of the production process. Sievi is the first shoe manufacturer in Europe to have been awarded this certification.

ISO 14001 certified environmental management system: Sievi is the first shoe manufacturer in Europe to implement a certified environmental system based on the ISO 14001 standard. This ensures that the environmental impact of the company's production and material procurement is minimised.

ISO 45001 certification: the company's occupational health and safety system meets the requirements of the ISO 45001 standard.





Sievi – Safety and Occupational Footwear is the Basis of Health and Safety

The most important property of safety footwear is protecting the wearer from occupational accidents. The many different components in Sievi's safety footwear, as well as the resulting advanced safety and user comfort, create a whole that is more than the sum of its parts.

The upper material varies according to the purpose and conditions for which the shoe has been designed. The upper has to be breathable and hard-wearing.

Materials such as breathable and washable microfibre and technical fabrics are used in Sievi footwear in addition to leather.

Sole materials are also carefully chosen to fit the shoe's purpose. All Sievi footwear is made with a proprietary microporous FlexStep® sole material developed by Sievi, which retains its excellent shock absorption and flexibility in winter conditions.

1. BOA® Fit System
2. Upper material made of breathable microfiber
3. Light and anatomically shaped aluminium toecap
4. PU-reinforced toe part
5. SieviAir® PU sole
6. Heel stiffener
7. Flexible Sievi FlexEnergy® component
8. Shock-absorbing PORON® cushions
9. Cushioned tongue and topline
10. Penetration resistant midsole
11. 3D-Dry® lining
12. Exhalation channels that improve breathability
13. Sievi Dual Comfort removable insole

See page 54 for more information on product features.



Sievi has also developed other sole solutions for different conditions, such as the GripStep® and the TractionPro friction soles, the patented Sievi Spike studded sole and the breathable SieviAir® sole.

Toe caps in Sievi's footwear are made of steel, aluminium or composite. Penetration resistant midsoles are made of either composite textile or steel.

Our latest models also feature the SieviSole-X® composite textile penetration-resistant midsole, designed to protect against small nails.

Solutions that add to Sievi's footwear user comfort include the flexible FlexEnergy- component made of BASF TPU-Infinergy® material, memory foam ankle protection and various insoles and socks.

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OCCUPATIONAL FOOTWEAR

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Sievi Cobra – Incredible Comfort for the Working Day

The starting point when designing the Sievi Cobra collection was to develop a range with perfect fit, with the most advanced shock-absorption properties on the market, with excellent grip, as well as durability, safety and great design.

All products in the Cobra range offer excellent fit and feature a composite toecap.

The great grip and wear resistance are guaranteed by the new TractionPro friction sole, which has a sharp-edged tread profile and a sporty geometry, offering unprecedented user comfort and grip on various surfaces and in all conditions. Thanks to the PU-reinforced toe cap being integrated with the sole, the models in the Cobra range are ideal for harsh conditions. In addition to the integrated composite toe cap, the protection class S3 models also feature PU-reinforced upper material to improve wear resistance. The highly flexible steel nail penetration protection structure developed by Sievi ensures safety for all kinds of jobs.

Sievi's new Cobra range offers added user comfort and shock absorption, especially in the areas that support the foot. The sole structure has a modern and aggressive design, flared at the base and, together with the superior FlexEnergy® heel component, provides an incredibly comfortable user experience throughout the working day in all conditions and for all kinds of jobs. The Sievi FlexEnergy® heel component provides maximum shock absorption of kinetic energy, with more than 55% of the energy returned to the wearer. The component is made of BASF's TPU Infinergy® material, the world's first expanded thermoplastic polyurethane.



FLEX ENERGY 3D-dry BOA

Product:	Cobra 1 Roller+ S1P
Product Code	43-52305-392-92M
Size	35-38
Standard	EN ISO 20345: S1P SRC HRO
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

Product:	Cobra 1 Roller+ S1P
Product Code	43-52305-393-92M
Size	39-48
Standard	EN ISO 20345: S1P SRC HRO
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



S1P

TractionPro

FlexEnergy
55% energy return



FLEX ENERGY 3D-dry BOA

Product:	Cobra 2 Roller+ S3
Product Code	43-52301-392-92M
Size	35-38
Standard	EN ISO 20345: S3 SRC HRO
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

Product:	Cobra 2 Roller+ S3
Product Code	43-52301-393-92M
Size	39-48
Standard	EN ISO 20345: S3 SRC HRO
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



S3

TractionPro

FlexEnergy
55% energy return





FlexEnergy
55% energy
return

TractionPro



Product: Cobra Roller High+ S3
 Product Code 43-52303-392-92M
 Size 35-38
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Composite
 Penetration resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal

Product: Cobra Roller High+ S3
 Product Code 43-52303-393-92M
 Size 39-48
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Composite
 Penetration resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal



S3



Product: Cobra GT RollerH+ S3
 Product Code 43-52827-392-92M
 Size 35-38
 Standard EN ISO 20345: S3 SRC WR HRO
 Toecap Composite
 Penetration resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal

Product: Cobra GT RollerH+ S3
 Product Code 43-52827-393-92M
 Size 39-48
 Standard EN ISO 20345: S3 SRC WR HRO
 Toecap Composite
 Penetration resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal



S3



TractionPro



The TractionPro Sole Offers the Best Friction Properties on the Market for Varying Conditions

The Sievi TractionPro is a sturdy friction sole that gives a stronger grip on slippery surfaces. Originally designed for winter use, TractionPro is now also available for year-round use.

Sievi's TractionPro friction sole offers the best friction properties on the market, regardless of the conditions. The unique rubber friction sole together with the FlexStep® interlayer, developed by Sievi, ensure that the sole remains flexible in all conditions. The TractionPro sole's structure and design and its sharp-edged tread profile are designed to maximise the friction and maintain the grip on different surfaces.



Product:

Product Code
Size
Standard
Toecap
Penetration resistant
midsole
Sole material
Upper material
Last

Sievi Promo TR S1

44-52162-132-01M
36-38
EN ISO 20345: S1 SRC HRO
Aluminium
No
Double Density PU/RU
PU coated leather
M-44 Normal

Sievi Promo TR S1

44-52162-133-01M
39-47
EN ISO 20345: S1 SRC HRO
Aluminium
No
Double Density PU/RU
PU coated leather
M-44 Normal



S1

TractionPro





FLEX ENERGY  SOA 

Product: **Racer Free TR Roller S1P**
 Product Code 44-52363-332-93M
 Size 34-38
 Standard EN ISO 20345: S1P SRC HRO
 Toecap Aluminium
 Penetration resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Textile/PU coated leather
 Last M-44 Normal

Racer Free TR Roller S1P
 44-52363-333-93M
 39-48
 EN ISO 20345: S1P SRC HRO
 Aluminium
 Steel
 Double Density PU/RU
 Textile/PU coated leather
 M-44 Normal



FlexEnergy
55% energy
return



FLEX ENERGY  SOA 

Product: **Sievi Racer TR S2**
 Product Code 44-52342-132-93M
 Size 35-38
 Standard EN ISO 20345: S2 SRC HRO
 Toecap Aluminium
 Penetration resistant midsole No
 Sole material Double Density PU/RU
 Upper material Textile/PU coated leather
 Last M-44 Normal

Sievi Racer TR S2
 44-52342-133-93M
 39-48
 EN ISO 20345: S2 SRC HRO
 Aluminium
 No
 Double Density PU/RU
 Textile/PU coated leather
 M-44 Normal



FlexEnergy
55% energy
return



FLEX ENERGY  SOA 

Product: **Racer TR Roller S3**
 Product Code 44-52343-332-93M
 Size 34-38
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Aluminium
 Penetration resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Textile/PU coated leather
 Last M-44 Normal

Racer TR Roller S3
 44-52343-333-93M
 39-48
 EN ISO 20345: S3 SRC HRO
 Aluminium
 Steel
 Double Density PU/RU
 Textile/PU coated leather
 M-44 Normal



FlexEnergy
55% energy
return



FLEX ENERGY  SOA 

Product: **Spider Roller+ S3 HRO**
 Product Code 48-52417-372-25M
 Size 35-38
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Aluminium
 Penetration resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Split leather
 Last M-48 Normal

Spider Roller XL+ S3 HRO
 48-52417-373-25M
 39-48
 EN ISO 20345: S3 SRC HRO
 Aluminium
 Steel
 Double Density PU/RU
 Split leather
 M-48 XL



FlexEnergy
55% energy
return

Product: **Spider Roller XL+ S3 HRO**
 Product Code 48-52417-374-25M
 Size 49-50
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Aluminium
 Penetration resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Split leather
 Last M-48 XL



FLEX ENERGY

The component absorbs kinetic energy, with over 55% of the energy returned to the wearer.



Sievi AirRacer – Revolutionary User Comfort

The Sievi AirRacer product range combines the world's most advanced shock-absorbing heel with Sievi's patented revolutionary SieviAir® sole.

Sievi's FlexEnergy® flexible component provides maximum shock absorption, while the SieviAir® sole solution wicks away perspiration from the shoe through special ducts in the side of the sole. These ventilation channels allow your feet to breathe with every step.

Models with the SieviAir® sole solution are the SieviAir collection with XL width and the Sievi AirRacer collection with normal width. Sievi AirRacer footwear features aluminium toe caps.



FLEX ENERGY 3D dry SieviAir BOA

Product:	SieviAir R4 Roller S1P	SieviAir R4 Roller S1P
Product Code	44-52385-382-92M	44-52385-383-92M
Size	35-38	39-48
Standard	EN ISO 20345: S1 P SRC	EN ISO 20345: S1 P SRC
Toecap	Aluminium	Aluminium
Penetration resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-44 Normal	M-44 Normal



S1P

**FlexEnergy
55% energy
return**





FLEX ENERGY

Product: SieviAir R1 S1
 Product Code 44-52374-182-92M
 Size 34-38
 Standard EN ISO 20345: S1 SRC
 Toecap Aluminium
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

SieviAir R1 S1
 44-52374-183-92M
 39-48
 EN ISO 20345: S1 SRC
 Aluminium
 No
 Single Density PU
 Microfiber
 M-44 Normal



S1

 FlexEnergy
55% energy
return


FLEX ENERGY

Product: SieviAir R2 Roller S1
 Product Code 44-52378-182-92M
 Size 35-38
 Standard EN ISO 20345: S1 SRC
 Toecap Aluminium
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

SieviAir R2 Roller S1
 44-52378-183-92M
 39-48
 EN ISO 20345: S1 SRC
 Aluminium
 No
 Single Density PU
 Microfiber
 M-44 Normal



S1

 FlexEnergy
55% energy
return


FLEX ENERGY

Product: SieviAir R3 Roller S3
 Product Code 44-52375-382-92M
 Size 35-38
 Standard EN ISO 20345: S3 SRC
 Toecap Aluminium
 Penetration resistant midsole Steel
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

SieviAir R3 Roller S3
 44-52375-383-92M
 39-48
 EN ISO 20345: S3 SRC
 Aluminium
 Steel
 Single Density PU
 Microfiber
 M-44 Normal



S3

 FlexEnergy
55% energy
return


FLEX ENERGY

Product: SieviAir R5H Roller S1P
 Product Code 44-52371-382-92M
 Size 35-38
 Standard EN ISO 20345: S1 P SRC
 Toecap Aluminium
 Penetration resistant midsole Steel
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

SieviAir R5H Roller S1P
 44-52371-383-92M
 39-48
 EN ISO 20345: S1 P SRC
 Aluminium
 Steel
 Single Density PU
 Microfiber
 M-44 Normal



S1P

 FlexEnergy
55% energy
return




Product:

Product Code

Size

Standard

Toecap

Penetration resistant
midsole

Sole material

Upper material

Last

SieviAir Roller S1

43-52524-182-92M

36-38

EN ISO 20345: S1 SRC

Composite

No

Single Density PU

Microfiber/Split leather

M-43 Normal

SieviAir Roller XL S1

49-52524-183-92M

39-47

EN ISO 20345: S1 SRC

Composite

No

Single Density PU

Microfiber/Split leather

M-49 XL



S1



Product:

Product Code

Size

Standard

Toecap

Penetration resistant
midsole

Sole material

Upper material

Last

SieviAir Roller S1P

43-52523-382-92M

36-38

EN ISO 20345: S1 P SRC

Composite

Steel

Single Density PU

Microfiber/Split leather

M-43 Normal

SieviAir Roller XL S1P

49-52523-383-92M

39-47

EN ISO 20345: S1 P SRC

Composite

Steel

Single Density PU

Microfiber/Split leather

M-49 XL



S1P



SieviAir® – the Best Breathability for Your Feet

SieviAir® creates the best breathability for your shoes and helps to keep your feet dry and suitably cool during long working hours.

Safety shoes with the SieviAir® sole solution, developed and patented by Sievi, are the most breathable on the market. SieviAir® transfers the moisture generated by foot warmth through ventilation channels in the side of the sole.

The insole of the SieviAir® sole is also perforated. There are filters under the insole, which are connected to ventilation channels. With each step, the filter is slightly compressed before reforming to its original shape as the foot is lifted, and the shoe is ventilated to keep your feet dry and suitably cool.

SieviAir® footwear is available up to XL width and comes with composite toe caps.



Product:	SieviAir Galaxy 1 S1	SieviAir Galaxy 1 XL S1
Product Code	43-52520-182-92M	49-52520-183-92M
Size	36-38	39-47
Standard	EN ISO 20345: S1 SRC	EN ISO 20345: S1 SRC
Toecap	Composite	Composite
Penetration resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/Microfiber	PU coated leather/Microfiber
Last	M-43 Normal	M-49 XL



S1



Product:	SieviAir Galaxy 2 S1	SieviAir Galaxy 2 XL S1
Product Code	43-52704-182-31M	49-52704-183-33M
Size	36-38	39-47
Standard	EN ISO 20345: S1 SRC	EN ISO 20345: S1 SRC
Toecap	Composite	Composite
Penetration resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/Nubuck	PU coated leather/Nubuck
Last	M-43 Normal	M-49 XL



S1





Product:

Product Code
Size
Standard
Toecap
Penetration resistant
midsole
Sole material
Upper material
Last

Sievi GT Roller+ S3

43-52821-312-08M
36-38
EN ISO 20345: S3 SRC
Composite
Steel
Double Density PU/TPU
PU coated leather/Microfiber
M-43 Normal

Sievi GT Roller+ S3

43-52821-313-08M
39-47
EN ISO 20345: S3 SRC
Composite
Steel
Double Density PU/TPU
PU coated leather/Microfiber
M-43 Normal



S3



Product:

Product Code
Size
Standard
Toecap
Penetration resistant
midsole
Sole material
Upper material
Last

GT Roller High+ S3

43-52825-312-82M
36-38
EN ISO 20345: S3 SRC
Composite
Steel
Double Density PU/TPU
Nubuck
M-43 Normal

GT Roller High+ S3

43-52825-313-82M
39-47
EN ISO 20345: S3 SRC
Composite
Steel
Double Density PU/TPU
Nubuck
M-43 Normal



S3



Sievi GORE-TEX® – Safety for Changing Conditions

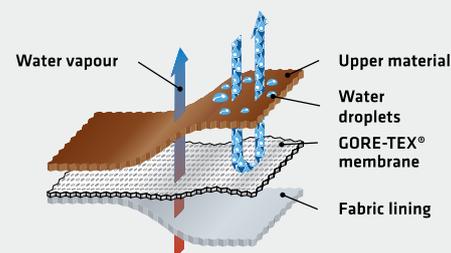


When you need safety shoes for changing conditions and outdoor work, Sievi GORE-TEX® is your perfect choice.

GORE-TEX® is a waterproof and breathable microporous film laminated directly onto the lining of the footwear. It guarantees the best breathability, water resistance and user comfort on the market, keeping your feet dry even in demanding jobs.

It is the only membrane structure on the market to be systematically tested for its functionality and comfort. You can choose the right footwear for your working conditions from the comprehensive Sievi GORE-TEX® collection.

Sievi GORE-TEX® footwear is equipped with steel penetration resistant midsole.



Product:

Product Code	43-52803-312-82M
Size	35-38
Standard	EN ISO 20345: S3 SRC WR
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	Nubuck/Textile
Last	M-43 Normal



GT 1+ S3



GT 1 XL+ S3

Product Code	49-52803-353-82M
Size	39-47
Standard	EN ISO 20345: S3 SRC WR
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Nubuck/Textile
Last	M-49 XL



S3



Product:

Product Code	43-52833-312-82M
Size	35-38
Standard	EN ISO 20345: S3 SRC WR
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	Nubuck/Textile
Last	M-43 Normal



GT 2+ S3



GT 2 XL+ S3

Product Code	49-52833-353-82M
Size	39-47
Standard	EN ISO 20345: S3 SRC WR
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Nubuck/Textile
Last	M-49 XL



S3



Product:

Product Code	45-52851-342-71M
Size	36-38
Standard	EN ISO 20345: S3 SRC
Toecap	Steel
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-45 Normal



GT 7 S3



GT 7 XL+ S3

Product Code	49-52851-353-71M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-49 XL



S3





Product: **Riff SBAE**
 Product Code 50-52933-502-0PM
 Size 35-38
 Standard EN ISO 20345: SB SRC A E FO
 Toecap Steel
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-50 Normal

Product: **Riff SBAE**
 Product Code 50-52933-503-0PM
 Size 39-48
 Standard EN ISO 20345: SB SRC A E FO
 Toecap Steel
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-50 Normal



SB



Product: **Targa S1**
 Product Code 44-52227-142-0PM
 Size 35-38
 Standard EN ISO 20345: S1 SRC
 Toecap Aluminium
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-44 Normal

Product: **Targa S1**
 Product Code 44-52227-143-0PM
 Size 39-47
 Standard EN ISO 20345: S1 SRC
 Toecap Aluminium
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-44 Normal



S1



Product: **Relax S1**
 Product Code 45-52236-142-0PM
 Size 35-39
 Standard EN ISO 20345: S1 SRC
 Toecap Steel
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-45 Normal

Product: **Relax XL S1**
 Product Code 47-52236-103-0PM
 Size 40-47
 Standard EN ISO 20345: S1 SRC
 Toecap Steel
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-47 XL



S1



Product: **Sievi Viper 1+ S1**
 Product Code 43-52124-112-25M
 Size 35-38
 Standard EN ISO 20345: S1 SRC
 Toecap Composite
 Penetration resistant midsole No
 Sole material Double Density PU/TPU
 Upper material Split leather
 Last M-43 Normal

Product: **Sievi Viper 1+ S1**
 Product Code 43-52124-113-25M
 Size 39-47
 Standard EN ISO 20345: S1 SRC
 Toecap Composite
 Penetration resistant midsole No
 Sole material Double Density PU/TPU
 Upper material Split leather
 Last M-43 Normal



S1



Safety Sandals – Keep Your Feet Cool Even on Long Working Hours

Safety is just as important in demanding indoor work as it is outdoors. Sievi's safety sandal collection is designed for smooth indoor work. There is a suitable Sievi safety sandal for everyone.

Sandals for dry conditions are safe, comfortable and quick to put on. They have efficient ventilation, which means that your feet stay suitably cool even during long working hours.

The SpiderX+ and SpiderX 5+ breathable safety shoes in protection class S1P have the SieviSole-X® composite textile penetration resistant midsole, which protects against even thinner nails.

Standard
EN 22568-4
method X

SieviSole-X



Product:	Sievi SpiderX 5+ S1P
Product Code	43-52154-112-09M
Size	35-38
Standard	EN ISO 20345: S1 P SRC
Toecap	Composite
Penetration resistant midsole	Composite X
Sole material	Double Density PU/TPU
Upper material	PU coated leather/Microfiber
Last	M-43 Normal

Product:	Sievi SpiderX 5+ S1P
Product Code	43-52154-113-09M
Size	39-47
Standard	EN ISO 20345: S1 P SRC
Toecap	Composite
Penetration resistant midsole	Composite X
Sole material	Double Density PU/TPU
Upper material	PU coated leather/Microfiber
Last	M-43 Normal



S1P

SieviSole-X



Product:	Sievi SpiderX+ S1P
Product Code	43-52106-112-92M
Size	36-38
Standard	EN ISO 20345: S1 P SRC
Toecap	Composite
Penetration resistant midsole	Composite X
Sole material	Double Density PU/TPU
Upper material	PU coated leather/Microfiber
Last	M-43 Normal

Product:	Sievi SpiderX+ S1P
Product Code	43-52106-113-92M
Size	39-47
Standard	EN ISO 20345: S1 P SRC
Toecap	Composite
Penetration resistant midsole	Composite X
Sole material	Double Density PU/TPU
Upper material	PU coated leather/Microfiber
Last	M-43 Normal



S1P

SieviSole-X



Product:	Relax S1P
Product Code	45-52235-342-0PM
Size	36-38
Standard	EN ISO 20345: S1 P SRC
Toecap	Steel
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-45 Normal

Product:	Relax XL S1P
Product Code	47-52235-304-0PM
Size	48-50
Standard	EN ISO 20345: S1 P SRC
Toecap	Steel
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-47 XL



S1P



Product:	Relax XL+ S1P
Product Code	47-52235-353-0PM
Size	39-47
Standard	EN ISO 20345: S1 P SRC
Toecap	Steel
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-47 XL



S1P





Product: Alfa S2
 Product Code 44-52203-142-0PM
 Size 35-38
 Standard EN ISO 20345: S2 SRC
 Toecap Aluminium
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-44 Normal

Alfa S2
 44-52203-143-0PM
 39-47
 EN ISO 20345: S2 SRC
 Aluminium
 No
 Single Density PU
 PU coated leather
 M-44 Normal



S2



Product: Auto S2
 Product Code 44-52204-142-0PM
 Size 35-38
 Standard EN ISO 20345: S2 SRC
 Toecap Aluminium
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-44 Normal

Auto S2
 44-52204-143-0PM
 39-47
 EN ISO 20345: S2 SRC
 Aluminium
 No
 Single Density PU
 PU coated leather
 M-44 Normal



S2



Product: Auto XL S2
 Product Code 47-52238-103-0PM
 Size 39-48
 Standard EN ISO 20345: S2 SRC
 Toecap Steel
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-47 XL

Auto XL S2
 47-52238-103-0PM
 39-48
 EN ISO 20345: S2 SRC
 Steel
 No
 Single Density PU
 PU coated leather
 M-47 XL



S2



Product: Rival S2
 Product Code 44-52190-142-25M
 Size 36-38
 Standard EN ISO 20345: S2 SRC
 Toecap Aluminium
 Penetration resistant midsole No
 Sole material Single Density PU
 Upper material Split leather/PU coated leather
 Last M-44 Normal

Rival S2
 44-52190-143-25M
 39-47
 EN ISO 20345: S2 SRC
 Aluminium
 No
 Single Density PU
 Split leather/PU coated leather
 M-44 Normal



S2



Safe and Comfortable Safety Shoes in Every Style

Sievi's selection includes safety shoes in a wide range of styles and needs. Our wide range is designed to ensure that everyone who needs safety footwear will find a durable pair without compromising on style and safety.

All Sievi safety footwear has the FlexStep® sole developed by Sievi. Its microporous structure enables excellent shock absorption and flexibility properties. The structure of the flexible sole prevents stress and shocks to the feet and spine.

Many safety shoes in the Sievi range meet ESD standards and are therefore suitable for wearing in electrical environments.



Product:	Sievi Viper 4 S3
Product Code	44-52187-342-92M
Size	36-38
Standard	EN ISO 20345: S3 SRC
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal

Product:	Sievi Viper 4 S3
Product Code	44-52187-343-92M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal



S3



Product:	Sievi Viper 3 S3
Product Code	44-52171-342-92M
Size	36-38
Standard	EN ISO 20345: S3 SRC
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal

Product:	Sievi Viper 3 S3
Product Code	44-52171-343-92M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal



S3



Product:	Sievi Viper 2+ S3
Product Code	43-52137-312-25M
Size	35-38
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal

Product:	Sievi Viper 2+ S3
Product Code	43-52137-313-25M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal



S3





Product:	Sievi Elixir XL+ S3
Product Code	49-52772-153-08M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Composite
Sole material	Single Density PU
Upper material	PU coated leather/Split leather
Last	M-49 XL



S3



Product:	Zone 2+ S3	Zone 2+ S3
Product Code	43-52102-112-92M	43-52102-113-92M
Size	36-38	39-47
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Composite	Composite
Penetration resistant midsole	Composite	Composite
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/Microfiber	PU coated leather/Microfiber
Last	M-43 Normal	M-43 Normal



S3



Product:	Matador S3	Matador XL+ S3
Product Code	44-52643-342-0PM	49-52643-353-0PM
Size	36-38	39-47
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Aluminium	Composite
Penetration resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather	PU coated leather
Last	M-44 Normal	M-49 XL



S3



Product:	Sievi Terrain S3
Product Code	44-52357-343-33C
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Nubuck
Last	M-44 Normal



S3



FlexEnergy
55% energy
return



Product:	Viper Roller+ S3	Viper Roller+ S3
Product Code	43-52125-312-25M	43-52125-313-25M
Size	35-38	39-47
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Composite	Composite
Penetration resistant midsole	Steel	Steel
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	Split leather	Split leather
Last	M-43 Normal	M-43 Normal



S3



Product:	Viper 3 Roller S3	Viper 3 Roller S3
Product Code	44-52191-342-25M	44-52191-343-25M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Aluminium	Aluminium
Penetration resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Split leather	Split leather
Last	M-44 Normal	M-44 Normal



S3



Product:	Sweet RX Roller S3
Product Code	44-52354-142-92M
Size	35-43
Standard	EN ISO 20345: S3 SRC
Toecap	Aluminium
Penetration resistant midsole	Composite X
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal



S3

SieviSole-X



Sievi Roller – Quick to Put on, Easy to Adjust



The Sievi Roller range was designed for those who want their footwear to be quick and easy to adjust. Delivering fit solutions purpose-built for performance, the BOA® Fit System consists of three integral parts: a micro-adjustable dial, a super-strong lightweight lace and low friction lace guides. Each unique configuration is engineered for fast, effortless, precision fit.

BOA® Fit System:

- Push in to engage
- Turn for precision fit
- Pull up for fast release



Product:	Sievi Roller+ S3
Product Code	43-52156-113-08M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Composite
Sole material	Double Density PU/TPU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



S3



Product:	Sievi Roller XL+ S3
Product Code	49-52156-153-08M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Composite
Sole material	Single Density PU
Upper material	Microfiber/PU coated leather
Last	M-49 XL



S3



Product:	Sweet Roller+ S3
Product Code	43-52184-112-9PI
Size	35-42
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Composite
Sole material	Double Density PU/TPU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



S3





Product:	Roller High+ S3	Roller High+ S3
Product Code	43-52185-312-08M	43-52185-313-08M
Size	35-38	39-47
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Composite	Composite
Penetration resistant midsole	Steel	Steel
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/Microfiber	PU coated leather/Microfiber
Last	M-43 Normal	M-43 Normal



S3



Product:	Sievi Roller High XL+ S3
Product Code	49-52157-353-08M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather/Microfiber
Last	M-49 XL



S3



Product:	Racer Roller High S3	Racer Roller High S3
Product Code	44-52381-342-92M	44-52381-343-92M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Aluminium	Aluminium
Penetration resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-44 Normal	M-44 Normal



S3



Product:	ViperX High+ S3	ViperX High+ S3
Product Code	43-52122-112-25M	43-52122-113-25M
Size	35-38	39-47
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Composite	Composite
Penetration resistant midsole	Composite X	Composite X
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	Split leather	Split leather
Last	M-43 Normal	M-43 Normal



S3



SieviSole-X

MGuard Roller

– When You Need Additional Protection

The design of MGuard Roller shoes started with the idea of developing comfortable footwear that provides the user with additional protection in all conditions. The FlexEnergy component in the heel, the BOA® Fit System and the flexible TractionPro rubber friction sole with great grip take the footwear to a new level of comfort. A new feature in the MGuard Roller shoe is the integrated Metashield metatarsal guard which protects the user from impacts on the instep.



Product:	MGuard Roller XL+ S3 HRO
Product Code	48-52425-373-25M
Size	39-48
Standard	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 XL



S3 M TractionPro

FlexEnergy 55% energy return



Product:	MGuard RollerH XL+ S3 HRO
Product Code	48-52427-373-25M
Size	39-48
Standard	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 XL



S3 M TractionPro

FlexEnergy 55% energy return





Product:	Planar 3 S3	Planar 3 S3
Product Code	42-52135-302-93M	42-52135-303-93M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Steel	Steel
Penetration resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Textile/PU coated leather	Textile/PU coated leather
Last	M-42 Normal	M-42 Normal



Product:	Sievi Elixir High XL+ S3
Product Code	49-52774-153-08M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Composite
Sole material	Single Density PU
Upper material	PU coated leather/Split leather
Last	M-49 XL



Product:	Zone 2 High+ S3	Zone 2 High+ S3
Product Code	43-52104-112-92M	43-52104-113-92M
Size	36-38	39-47
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Composite	Composite
Penetration resistant midsole	Composite	Composite
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/Microfiber	PU coated leather/Microfiber
Last	M-43 Normal	M-43 Normal



Product:	Matador High S3
Product Code	44-52645-342-OPM
Size	36-38
Standard	EN ISO 20345: S3 SRC
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal



Product:	Matador High XL+ S3
Product Code	49-52645-353-OPM
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL





Product:

Product Code
Size
Standard
Toecap
Penetration resistant
midsole
Sole material
Upper material
Last

AL Hit 2+ S3 HRO

48-52401-392-OPM
35-38
EN ISO 20345: S3 SRC HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 Normal

AL Hit 2 XL+ S3 HRO

48-52401-393-OPM
39-48
EN ISO 20345: S3 SRC HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 XL



S3

Heat
resistant
Kevlar stitching



Product:

Product Code
Size
Standard
Toecap
Penetration resistant
midsole
Sole material
Upper material
Last

AL Hit 3+ S3 HRO

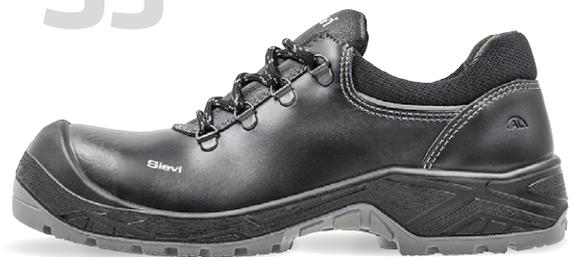
48-52407-392-OPM
34-38
EN ISO 20345: S3 SRC HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 Normal

AL Hit 3 XL+ S3 HRO

48-52407-393-OPM
39-48
EN ISO 20345: S3 SRC HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 XL



S3



Product:

Product Code
Size
Standard
Toecap
Penetration resistant
midsole
Sole material
Upper material
Last

AL Hit 3 XL+ S3 HRO

48-52407-394-OPM
49-50
EN ISO 20345: S3 SRC HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 XL

Sievi AL Hit – Heavy-duty Footwear

Sievi AL Hit is a safety shoe collection developed for extremely hot working conditions.

The rubber sole of the AL Hit footwear withstands high temperatures of up to 300°C without losing its protective and wear properties. The AL Hit 2+ S3 HRO and AL Hit Roller+ S3 HRO shoes also have Kevlar® stitching to ensure that their seams withstand high temperatures.

Sizes: 34–50



Product:	AL Hit 4+ S3 HRO
Product Code	48-52409-392-0PM
Size	34-38
Standard	EN ISO 20345: S3 SRC HRO
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

Product:	AL Hit 4 XL+ S3 HRO
Product Code	48-52409-393-0PM
Size	39-48
Standard	EN ISO 20345: S3 SRC HRO
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



Product:	AL Hit 4 XL+ S3 HRO
Product Code	48-52409-394-0PM
Size	49-50
Standard	EN ISO 20345: S3 SRC HRO
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



Product:	AL Hit Roller+ S3 HRO
Product Code	48-52415-392-0PM
Size	35-38
Standard	EN ISO 20345: S3 SRC HRO
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

Product:	AL Hit Roller XL+ S3 HRO
Product Code	48-52415-393-0PM
Size	39-47
Standard	EN ISO 20345: S3 SRC HRO
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



Heat resistant Kevlar stitching



Safety Footwear for Special Fields



FLEX ENERGY  3D-dry

Product: AL Hit Weld XL+ S3 HRO
Product Code: 48-52477-393-71M
Size: 39-48
Standard: EN ISO 20349-2:2017: S3 SRC
 WG HI HRO FO
 Aluminium
Toecap: Aluminium
Penetration resistant midsole: Steel
Sole material: Double Density PU/RU
Upper material: Full grain leather
Last: M-48 XL

FlexEnergy
 55% energy return

Heat resistant
 Kevlar stitching



S3
 WG



Heat resistant
 Kevlar stitching



S3



Product: AL Hit 7+ S3 HRO
Product Code: 48-52435-392-0PM
Size: 35-38
Standard: EN ISO 20345: S3 SRC HRO
Toecap: Aluminium
Penetration resistant midsole: Steel
Sole material: Double Density PU/RU
Upper material: PU coated leather
Last: M-48 Normal

Product: AL Hit 7 XL+ S3 HRO
Product Code: 48-52435-393-0PM
Size: 39-48
Standard: EN ISO 20345: S3 SRC HRO
Toecap: Aluminium

Sole material: Double Density PU/RU
Upper material: PU coated leather
Last: M-48 XL



Product:	Asphalt Roller XL+ S2 P HRO
Product Code	47-52413-393-0PM
Size	39-47
Standard	EN ISO 20345: S2 P HRO SRC
Toecap	Steel
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-47 XL



S2P

ASPHALT



Product:	AL GT Timber XL+ S3
Product Code	48-52813-373-71M
Size	39-48
Standard	EN ISO 15090:2012 F1 P A SRC T EN ISO 17249:2013 level 2/S3
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



S3
F1
PA



Product:	AL GT Fire XL+ F1 P A
Product Code	48-52481-373-71M
Size	39-48
Standard	EN 15090 2012: F1 P A SRC T
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



F1
PA
T



Boots and Combat Boots

Sievi's range of safety footwear has always served a variety of different sectors and jobs. Sievi's boots and combat boots have been designed for versatile environments and heavy wear, without compromising on user comfort. For example, the Sievi Rescue model have been specially designed with the requirements and circumstances of first response tasks in mind.

Sievi's selection of boots and combat boots includes models suitable for both indoor and outdoor work, and with or without lining.



FLEX ENERGY  3D-dry 

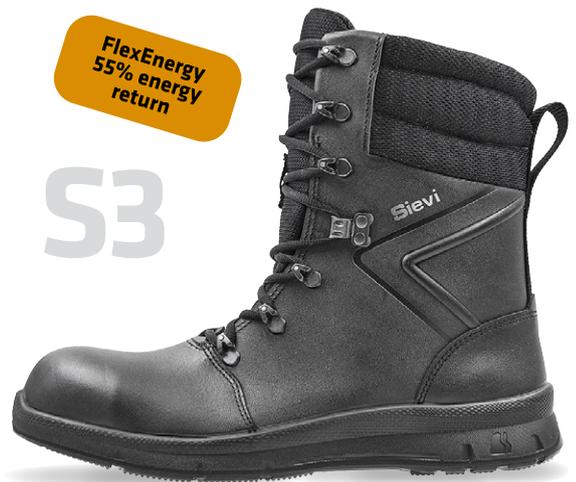
Product:	Sievi Rescue S3
Product Code	44-52383-342-71M
Size	36-38
Standard	EN ISO 20345: S3 SRC
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-44 Normal

Product:	Sievi Rescue S3
Product Code	44-52383-343-71M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-44 Normal



FlexEnergy
55% energy return

S3



Product:	Solid IN S3
Product Code	45-52291-342-0PM
Size	35-38
Standard	EN ISO 20345: S3 SRC
Toecap	Steel
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-45 Normal

Product:	Solid IN XL+ S3
Product Code	47-52291-353-0PM
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Steel
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-47 XL



S3



Product:	Offshore S3
Product Code	45-52039-342-0PM
Size	35-38
Standard	EN ISO 20345: S3 SRC
Toecap	Steel
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-45 Normal

Product:	Offshore XL+ S3
Product Code	47-52039-353-0PM
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Steel
Penetration resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-47 XL



S3





Product: Star Polar XL+ S3
 Product Code: 49-52764-153-0PM
 Size: 39-47
 Standard: EN ISO 20345: S3 SRC CI
 Toecap: Composite
 Penetration resistant midsole: Composite
 Sole material: Single Density PU
 Upper material: PU coated leather
 Last: M-49 XL



S3



Product: Solid Lady S3
 Product Code: 45-52293-342-0PM
 Size: 35-38
 Standard: EN ISO 20345: S3 SRC CI
 Toecap: Steel
 Penetration resistant midsole: Steel
 Sole material: Single Density PU
 Upper material: PU coated leather
 Last: M-45 Normal



S3



Product: Solid XL+ S3
 Product Code: 47-52293-353-0PM
 Size: 39-47
 Standard: EN ISO 20345: S3 SRC CI
 Toecap: Steel
 Penetration resistant midsole: Steel
 Sole material: Single Density PU
 Upper material: PU coated leather
 Last: M-47 XL

TractionPro



Product:	Alaska Roller+ S3
Product Code	48-52433-372-25M
Size	36-38
Standard	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 Normal

Product:	Alaska Roller XL+ S3
Product Code	48-52433-373-25M
Size	39-47
Standard	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 XL



FlexEnergy
55% energy return

S3



SieviSole-X TractionPro



Product:	Alaska TRX+ S3
Product Code	48-52432-172-25M
Size	36-38
Standard	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium
Penetration resistant midsole	Composite X
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 Normal

Product:	Alaska TRX XL+ S3
Product Code	48-52432-173-25M
Size	39-48
Standard	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium
Penetration resistant midsole	Composite X
Sole material	Double Density PU/RU
Upper material	Split leather
Last	M-48 XL



S3



Alaska Thermo boot features a three-setting, integrated heating system. Additional batteries and chargers suitable for the product can also be ordered separately, see page 52.



Product:	Alaska Thermo XL+ S3 HRO
Product Code	48-52423-373-08M
Size	39-47
Standard	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



S3



TractionPro

The Most Comfortable Safety Footwear for the Winter



The TractionPro sole structure, developed by Sievi, gives a stronger grip on slippery surfaces. Its dual structure and nitrile rubber compound provide excellent flexibility and grip properties even in the most varying and demanding conditions.

TractionPro's upper layer of FlexStep® polyurethane retains its flexibility even in cold temperatures, and the air bubbles in its structure provide excellent shock absorption.



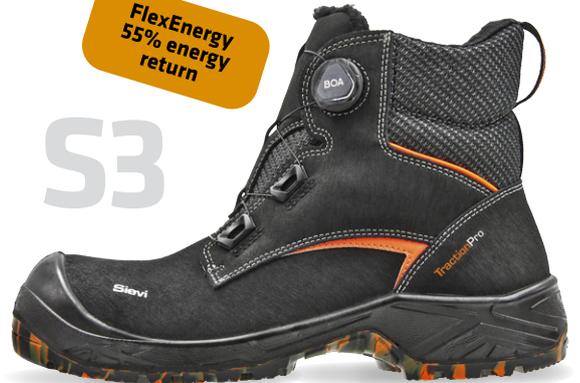
Product:	Hiker Roller+ S3
Product Code	48-52451-372-08M
Size	36-38
Standard	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather/Microfiber
Last	M-48 Normal

Product:	Hiker Roller XL+ S3
Product Code	48-52451-373-08M
Size	39-47
Standard	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather/Microfiber
Last	M-48 XL



FlexEnergy
55% energy return

S3



TractionPro



Product:	AL Hit 6+ S3 HRO
Product Code	48-52459-372-0PM
Size	35-38
Standard	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

Product:	AL Hit 6 XL+ S3 HRO
Product Code	48-52459-373-0PM
Size	39-48
Standard	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium
Penetration resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



S3



TractionPro

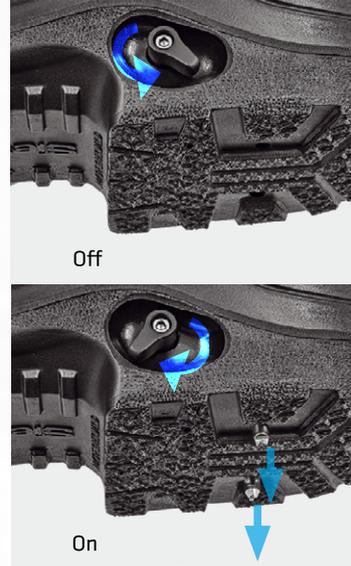
Sievi Spike

– Unprecedented Grip

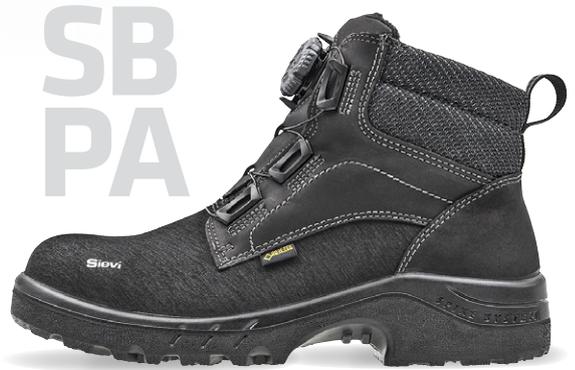
Sievi Spike footwear is specially designed for slippery winter conditions. A patented stud mechanism integrated into its sole structure enables you to easily twist the studs in and out without taking the shoes off.

Sievi Spike footwear is light, flexible and easy to use and features unprecedented grip. The studs give the Spike shoes secure a grip on ice covered by snow or water, making them superior safety footwear for cold winter conditions in the north.

The Spike GT Roller footwear also features a waterproof and breathable GORE-TEX® membrane and the BOA® Fit System.



Product:	Sievi Spike GT Roller	Sievi Spike GT Roller
Product Code	46-52863-342-08M	46-52863-343-08M
Size	38	39-47
Standard	EN ISO 20345: SB SRC P A FO CI WRU	EN ISO 20345: SB SRC P A FO CI WRU
Toecap	Steel	Steel
Penetration resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/Nubuck	PU coated leather/Nubuck
Last	M-46 Normal	M-46 Normal



Product:	Sievi Spike 3	Sievi Spike 3
Product Code	46-52279-342-0PM	46-52279-343-0PM
Size	38	39-47
Standard	EN ISO 20345: SB SRC P A FO CI WRU	EN ISO 20345: SB SRC P A FO CI WRU
Toecap	Steel	Steel
Penetration resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather	PU coated leather
Last	M-46 Normal	M-46 Normal





Product: Storm XL+ S3
Product Code: 49-52782-153-OPM
Size: 39-47
Standard: EN ISO 20345: S3 SRC CI
Toecap: Composite
Penetration resistant midsole: Composite
Sole material: Single Density PU
Upper material: PU coated leather
Last: M-49 XL



S3



Product: AL Hit 9+ S3 HRO
Product Code: 48-52085-372-OPM
Size: 35-38
Standard: EN ISO 20345: S3 SRC HRO CI
Toecap: Aluminium
Penetration resistant midsole: Steel
Sole material: Double Density PU/RU
Upper material: PU coated leather
Last: M-48 Normal

Product: AL Hit 9 XL+ S3 HRO
Product Code: 48-52085-373-OPM
Size: 39-48
Standard: EN ISO 20345: S3 SRC HRO CI
Toecap: Aluminium

Sole material: Steel
Upper material: Double Density PU/RU
Last: M-48 XL



TractionPro

S3





Product: Vent White Roller S1
Product Code: 44-52120-142-96W
Size: 36-38
Standard: EN ISO 20345: S1 SRC
Toecap: Aluminium
Penetration resistant midsole: No
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal

Product: Vent White Roller S1
Product Code: 44-52120-143-96W
Size: 39-47
Standard: EN ISO 20345: S1 SRC
Toecap: Aluminium
Penetration resistant midsole: No
Sole material: Single Density PU
Upper material: Microfiber
Last: M-44 Normal



S1



Product: Riff White SBAE
Product Code: 50-52933-502-96W
Size: 35-38
Standard: EN ISO 20345: SB SRC A E FO
Toecap: Steel
Penetration resistant midsole: No
Sole material: Single Density PU
Upper material: Microfiber
Last: M-50 Normal

Product: Riff White SBAE
Product Code: 50-52933-503-96W
Size: 39-47
Standard: EN ISO 20345: SB SRC A E FO
Toecap: Steel
Penetration resistant midsole: No
Sole material: Single Density PU
Upper material: Microfiber
Last: M-50 Normal



SB



Sievi WhiteLine

– For Jobs That Require High Hygiene Level

The need for safety shoes is not limited to outdoors and extreme conditions but is also a must for jobs that require a high level of hygiene. The Sievi WhiteLine collection was designed with these special conditions in mind.

The WhiteLine shoes and clogs are made of microfibre, which can withstand repeated washing, making them ideal for working conditions that require a high level of hygiene.

WhiteLine footwear comes with either a steel or aluminium toecap to protect users from falling objects.



Product:	Alfa White S2
Product Code	42-52128-102-96W
Size	35-38
Standard	EN ISO 20345: S2 SRC
Toecap	Steel
Penetration resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-42 Normal

Product:	Alfa White S2
Product Code	42-52128-103-96W
Size	39-48
Standard	EN ISO 20345: S2 SRC
Toecap	Steel
Penetration resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-42 Normal



S2



Product:	Relax White S1
Product Code	45-52236-142-96W
Size	35-39
Standard	EN ISO 20345: S1 SRC
Toecap	Steel
Penetration resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-45 Normal

Product:	Relax White XL S1
Product Code	47-52236-103-96W
Size	40-47
Standard	EN ISO 20345: S1 SRC
Toecap	Steel
Penetration resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-47 XL



S1



Product:	Light Boot White S4
Product Code	95-51010-112-95H
Size	35-38
Standard	EN ISO 20345: S4 SRC
Toecap	Steel
Penetration resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot White S4
Product Code	95-51010-113-95H
Size	39-47
Standard	EN ISO 20345: S4 SRC
Toecap	Steel
Penetration resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



S4





Product: Light Boot Flare S4
 Product Code 95-51010-112-95Y
 Size 35-43
 Standard EN ISO 20345: S4 SRC
 Toecap Steel
 Penetration resistant midsole No
 Sole material Double Density PU/PU
 Upper material PU
 Last M-95 Normal



S4

- Lightweight and excellent fit
- Wide fit
- Polyurethane boots last longer than most rubber boots
- FlexStep® sole and non-slip sole pattern
- The sole pattern effectively cleans itself of dirt
- No chafing or abrasive seams
- Excellent thermal insulation
- Resistant to water, oil and many chemicals
- Leg section that can be shortened and a heel notch that makes removal easier
- Lining material that makes drying quick and easy



Product: Light Boot Olive S4
 Product Code 95-51010-112-950
 Size 35-38
 Standard EN ISO 20345: S4 SRC
 Toecap Steel
 Penetration resistant midsole No
 Sole material Double Density PU/PU
 Upper material PU
 Last M-95 Normal

Product: Light Boot Olive S4
 Product Code 95-51010-113-950
 Size 39-47
 Standard EN ISO 20345: S4 SRC
 Toecap Steel
 Penetration resistant midsole No
 Sole material Double Density PU/PU
 Upper material PU
 Last M-95 Normal



S4



Product: Light Boot Olive S5
 Product Code 95-51009-312-950
 Size 35-38
 Standard EN ISO 20345: S5 SRC
 Toecap Steel
 Penetration resistant midsole Steel
 Sole material Double Density PU/PU
 Upper material PU
 Last M-95 Normal

Product: Light Boot Olive S5
 Product Code 95-51009-313-950
 Size 39-48
 Standard EN ISO 20345: S5 SRC
 Toecap Steel
 Penetration resistant midsole Steel
 Sole material Double Density PU/PU
 Upper material PU
 Last M-95 Normal



S5



Product: Light Boot Black S5
 Product Code 95-51212-313-95M
 Size 39-47
 Standard EN ISO 20345: S5 SRC
 Toecap Steel
 Penetration resistant midsole Steel
 Sole material Double Density PU/PU
 Upper material PU
 Last M-95 Normal



S5





Lightweight Occupational Footwear for Indoor Uses

Your comfort zone starts with your feet. That's why Sievi's occupational footwear has been designed with both lightness and user comfort in mind.

Like all Sievi safety shoes, occupational footwear comes with the Sievi FlexStep® sole. FlexStep® helps to reduce stress on the back and the feet and absorbs shocks, making Sievi's professional footwear an excellent choice for those who work on their feet for long periods of time.

This year, Sievi has launched two new footwear models with the spacious XL fit: Ballerina 2 and Monica 2.



Product: Monica 2
Product Code: 20-12203-212-07M
Size: 35-43
Standard: EN ISO 20347: OB SRC A E FO
Sole material: Single Density PU
Upper material: PU coated leather
Last: M-20 XL



OB



Product: Ballerina 2
Product Code: 20-12202-212-46M
Size: 35-43
Standard: EN ISO 20347: 01 SRC FO
Sole material: Single Density PU
Upper material: Full grain leather
Last: M-20 XL



01



Product: Active 1	Product Code: 35-12225-482-95M	Product: Active 2	Product Code: 37-12225-483-95M
Size: 35-38		Size: 39-47	
Standard: EN ISO 20347: OB SRC A E FO		Standard: EN ISO 20347: OB SRC A E FO	
Sole material: Single Density PU		Sole material: Single Density PU	
Upper material: Microfiber		Upper material: Microfiber	
Last: M-35 Normal		Last: M-37 Normal	



OB





Product: Ion Black 2
 Product Code 28-12156-282-38M
 Size 36-42
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material Nubuck
 Last M-28 Normal



OB



Product: Art 2
 Product Code 29-12146-293-38M
 Size 39-47
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material Nubuck
 Last M-29 Normal



OB



Product: Rom 2
 Product Code 29-12157-293-38M
 Size 39-47
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material Nubuck
 Last M-29 Normal



OB



Product: File Black
 Product Code 50-12327-502-0PM
 Size 35-38
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-50 Normal

File Black
 50-12327-503-0PM
 39-48
 EN ISO 20347: OB SRC A E FO
 Single Density PU
 PU coated leather
 M-50 Normal



OB



Product: File White
 Product Code 50-12327-502-96W
 Size 35-38
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material Microfiber
 Last M-50 Normal

File White
 50-12327-503-96W
 39-47
 EN ISO 20347: OB SRC A E FO
 Single Density PU
 Microfiber
 M-50 Normal



OB





Sievi Fly – For Work and Leisure

The Sievi Fly occupational footwear range is designed for users who want high-quality footwear for both work and leisure.

The shoes in the Sievi Fly collection are the only occupational footwear on the market with the FlexEnergy component that meets the requirements of the EN ISO 20347 standard. It absorbs and returns kinetic energy to the wearer, which makes the Fly shoes light, sporty and comfortable to wear.

The Fly Blue Roller in the Fly collection also has the BOA® Fit System.



FLEX ENERGY

The component absorbs kinetic energy, with over 55% of the energy returned to the wearer.



Product: Fly Blue Roller
Product Code: 35-12190-482-91H
Size: 35-38
Standard: EN ISO 20347: 02 SRC FO
Sole material: Single Density PU
Upper material: Textile
Last: M-35 Normal

Product: Fly Blue Roller
Product Code: 37-12190-483-91H
Size: 39-47
Standard: EN ISO 20347: 02 SRC FO
Sole material: Single Density PU
Upper material: Textile
Last: M-37 Normal



02

FlexEnergy
55% energy
return



Product: Fly Black
Product Code: 35-12196-482-91M
Size: 35-38
Standard: EN ISO 20347: 02 SRC FO
Sole material: Single Density PU
Upper material: Textile
Last: M-35 Normal

Product: Fly Black
Product Code: 37-12196-483-91M
Size: 39-47
Standard: EN ISO 20347: 02 SRC FO
Sole material: Single Density PU
Upper material: Textile
Last: M-37 Normal



02

FlexEnergy
55% energy
return



Product: Fly BW
Product Code: 35-12192-482-91M
Size: 35-38
Standard: EN ISO 20347: 02 SRC FO
Sole material: Single Density PU
Upper material: Textile
Last: M-35 Normal

Product: Fly BW
Product Code: 37-12192-483-91M
Size: 39-47
Standard: EN ISO 20347: 02 SRC FO
Sole material: Single Density PU
Upper material: Textile
Last: M-37 Normal



02

FlexEnergy
55% energy
return





Product:	Mark
Product Code	36-12010-103-63M
Size	40-48
Standard	-
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-36 Normal



Product:	Key
Product Code	38-12109-463-42M
Size	39-48
Standard	EN ISO 20347: 02 SRC FO
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-38 Normal



02



Product:	Street
Product Code	35-12194-483-45M
Size	39-48
Standard	EN ISO 20347: 02 SRC FO
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-35 Normal



02



Product:	Oliver
Product Code	38-12367-523-45M
Size	39-48
Standard	EN ISO 20347: 02 SRC
Sole material	Single Density PU/TR
Upper material	Full grain leather
Last	M-38 Normal



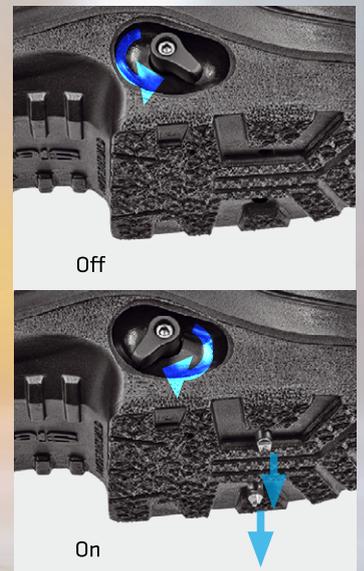
02



Product:	Frost
Product Code	38-12613-523-45M
Size	39-48
Standard	EN ISO 20347: 01 SRC
Sole material	Single Density PU/TR
Upper material	Full grain leather
Last	M-38 Normal



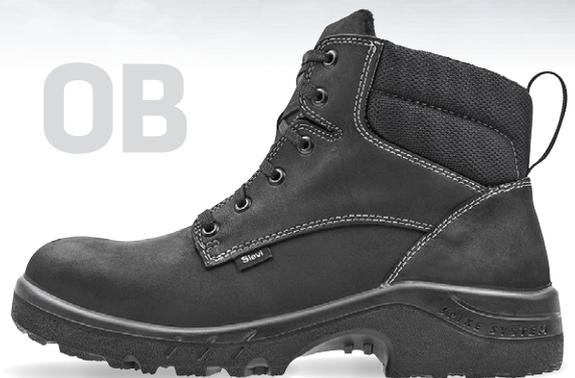
01



Product:	Spike Soft	Spike Soft
Product Code	46-12276-142-33M	46-12276-143-33M
Size	38	39-47
Standard	EN ISO 20347: OB SRC A FO CI WRU	EN ISO 20347: OB SRC A FO CI WRU
Sole material	Single Density PU	Single Density PU
Upper material	Nubuck	Nubuck
Last	M-46 Normal	M-46 Normal



OB



Product:	GT 57	GT 57 XL
Product Code	45-12854-142-08M	47-12854-103-08M
Size	35-38	39-47
Standard	EN ISO 20347: O2 SRC FO	EN ISO 20347: O2 SRC FO
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/Split leather	PU coated leather/Split leather
Last	M-45 Normal	M-47 XL



O2





Product: **Soft Solid XL**
 Product Code 47-12296-103-0PM
 Size 39-47
 Standard EN ISO 20347: 02 SRC FO CI
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-47 XL



02



Product: **Boot Winter**
 Product Code 45-12018-142-0PM
 Size 37-38
 Standard EN ISO 20347: 02 SRC FO CI
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-45 Normal



02



Product: **Boot Winter XL**
 Product Code 47-12018-103-0PM
 Size 39-48
 Standard EN ISO 20347: 02 SRC FO CI
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-47 XL



Product: **Arktis TR+**
 Product Code 48-12402-172-09M
 Size 35-38
 Standard EN ISO 20347: 02 SRC FO CI HRO
 Sole material Double Density PU/RU
 Upper material PU coated leather/Microfiber
 Last M-48 Normal

TractionPro



02



Product: **Arktis TR XL+**
 Product Code 48-12402-173-09M
 Size 39-47
 Standard EN ISO 20347: 02 SRC FO CI HRO
 Sole material Double Density PU/RU
 Upper material PU coated leather/Microfiber
 Last M-48 XL

SieviSCANNER



Holistic Well-being for Feet by Sievi

The patented SieviSCANNER measures the length and the width of the foot as well as the anatomy of the arch using the most advanced laser-assisted scanning technology.

Based on the measurements taken, the SieviSCANNER system recommends suitable shoes and anatomical insoles:

- Sievi Dual Comfort Plus Neutral Arch
- Sievi Dual Comfort Plus High Arch
- Sievi Dual Comfort Plus Extra High Arch
- The insoles are designed to be compatible with all Sievi safety and occupational footwear.

SieviSCANNER measuring services are available at larger Sievi dealers. To find your local measuring site, please visit: www.sievi.com

Sievi Comfort Insoles

The Comfort insole's polyamide surface transfers moisture from the foot to the lower layer of the insole. Activated carbon, silver thread and the Ultra-Fresh treatment all eliminate microbial growth, making this insole antibacterial and odourless. The Comfort insole is antistatic, complies with ESD standards, is breathable and is machine washable at 40°C.



Product: Sievi Comfort

Product Code	00-99520-002-00H	00-99520-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Comfort XL

Product Code	00-99522-003-00H	00-99522-004-00H
Size	39-48	49-50
Last	XL	XL

Sievi Dual Comfort insoles

The Dual Comfort insole consists of three layers:

- soft and comfortable surface material
 - a breathable mid-layer
 - a light, shock absorbing EVA bottom layer, which maintains its shape
- Shock absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain. The Dual Comfort insole is antistatic and complies with ESD standards. Hand wash only.



Product: Sievi Dual Comfort

Product Code	00-99525-002-00H	00-99525-003-00H
Size	34-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort XL

Product Code	00-99527-003-00H	00-99527-004-00H
Size	39-48	49-50
Last	XL	XL

Sievi Dual Comfort Plus 5-layer structure



Five steps to the right support for your feet.

Here's how we ensure a perfect fit and support:

- A.** Antibacterial and quick-drying surface fabric (3% carbon fibre). The reinforcement stitching around the edge makes the insole durable and washable.
- B.** Breathable, quick-drying layer that wicks away moisture
- C.** Shock-absorbing EVA sole
- D.** Shape-retaining High Poly layer
- E.** PORON® shock-absorbing cushioning under the heel and ball of the foot. SieviBalance® arch support.

Sievi Dual Comfort Plus Insoles

SieviBalance® arch support. Dual Comfort Plus insoles come with three alternative heights for arch support:

- The Neutral Arch is intended for people with a low or neutral foot arch.
- The High Arch is intended for people with a high foot arch.
- The Extra High Arch is intended for people with a very high foot arch.

Hand wash only.



Product: Sievi Dual Comfort Plus: Neutral Arch

Product Code	00-99530-002-00H	00-99530-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort Plus: High Arch

Product Code	00-99534-002-00H	00-99534-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort Plus: Extra High Arch

Product Code	00-99560-002-00H	00-99560-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort Plus XL: Neutral Arch

Product Code	00-99532-003-00H
Size	39-48
Last	XL

Product: Sievi Dual Comfort Plus XL: High Arch

Product Code	00-99536-003-00H
Size	39-48
Last	XL

Product: Sievi Dual Comfort Plus XL: Extra High Arch

Product Code	00-99562-003-00H
Size	39-48
Last	XL

Other insoles



The Pressure Relief insole moulds itself to the shape of the wearer's foot, which distributes the weight more evenly while reducing strain. The insole is antistatic and complies with ESD standards. Machine washable at 40°C.

Product:	Pressure Relief
Product Code	00-99523-002-00H
Size	35-38
Last	Normal
Product Code	00-99523-003-00H
Size	39-48
Last	Normal



DryStep® is a sandal insole that is coated and ESD approved. Suitable for DryStep® sandals (see page 43). Machine washable at 40°C.



Product:	DryStep®
Product Code	28-99610-002-00H
Size	36-42
Last	Normal
Product Code	29-99610-003-00H
Size	39-47
Last	Normal



Warm fur insole made of 100% sheep fur.

Product:	Fur insole
Product Code	45-99510-002-000
Size	35-38
Last	Normal
Product Code	45-99510-003-000
Size	39-47
Last	Normal

The aluminium layer of the Winter Dual Comfort insole reflects heat efficiently. The EVA bottom layer in the insole and the PORON® shock-absorbing cushioning absorb impact and reduce strain. The insole is antistatic and complies with ESD standards. Hand wash only.



Product:	Winter Dual Comfort
Product Code	00-99519-002-00H
Size	35-38
Last	Normal
Product Code	00-99521-003-00H
Size	39-48
Last	XL
Product Code	00-99521-004-00H
Size	49-50
Last	XL

Sievi Socks

Sievi's sock range is designed to complement the user experience and comfort offered by Sievi's safety and occupational footwear. All Sievi socks comply with ESD standards.



Product: Cotton socks
Product Code 00-99360-003-00M
Size 36-39, 40-42, 43-46

Machine washable at 40°C, do not tumble dry.
 66% cotton, 31% polyamide,
 2% elastane, 1% carbon fibre.



Product: Ankle socks
Product Code 00-99372-003-00M
Size 36-39, 40-42, 43-46

The pack contains two pairs of socks.
 Machine washable at 40°C, do not tumble dry.
 42% Microlon® polyamide, 40% polyamide,
 14% polypropylene, 2% elastane,
 2% carbon fibre.



Product: All-season Merino socks
Product Code 00-99368-003-00M
Size 36-39, 40-42, 43-46, 47-50

Durable socks for year-round use.
 Machine washable at 40°C, do not tumble dry.
 48% polyamide, 34% merino wool,
 14% polypropylene, 2% elastane,
 2% carbon fibre.



Product: Drytex socks
Product Code 00-99370-003-00M
Size 36-39, 40-42, 43-46, 47-50

Socks that transfer moisture and heat from the skin.
 Machine washable at 40°C, do not tumble dry.
 50% polyester, 41% polyamide,
 6% Cordura® polyamide, 2% elastane,
 1% carbon fibre.



Product: Winter socks
Product Code 00-99364-003-00M
Size 36-39, 40-42, 43-46

Warm winter socks. Machine washable at 40°C,
 do not tumble dry. 43% polyester,
 29% polyamide, 19% merino wool,
 6% Cordura® polyamide, 2% elastane,
 1% carbon fibre.



Product: Flame retardant socks
Product Code 00-99374-003-00M
Size 36-39, 40-42, 43-46

Flame retardant socks. Meet the requirements
 of EN ISO 14116: 2015 Index 2.
 Machine washable at 40°C, do not tumble dry.
 49% Preox fibre, 27% polyamide,
 21% Kevlar®, 2% elastane,
 1% carbon fibre.



Product: Sievi felt socks
Product Code 00-99800-002-0HU
Size 35-38
Product Code 00-99800-003-0HU
Size 39-48

Dark grey, machine washable at 40°C.
 Felt.

Superior User Comfort by Sievi

Sievi's product range also includes footwear accessory products. Our products are made from high-quality materials to increase the life, functionality and comfort of your footwear.



Product: Shoe cream
Product Code 00-99400-000-000
 125 ml

For treating seams and leather. Non-toxic, does not contain silicone. Colourless.



Product: Black shoe polish
Product Code 00-99410-000-000
 75 ml

Also suitable for treating GORE-TEX® products.



Product: Shoe protector spray
Product Code 00-99411-000-000
 300 ml

Water-based shoe protector provides invisible protection against dirt and moisture without changing the feel or appearance of the footwear. Suitable for shoes made of suede, nubuck, leather, synthetic leather and textile.



Product: Black	Product: Shoe laces	
	00-99080-000-00M	80 cm
	00-99090-000-00M	90 cm
	00-99110-000-00M	110 cm
	00-99160-000-00M	160 cm
Product: Black/grey	00-99100-000-00H	100 cm
	00-99120-000-00H	120 cm
Product: Spark resistant laces, black	00-99085-000-50M	85 cm
	00-99120-000-50M	120 cm

Shoe laces are supplied in packs of two. Choose a length suitable for each model of shoe or boot.



Product: Therm-ic batteries and charger
Product Code 00-99911-000-000

Includes 4 batteries and charger for the Alaska Thermo boot heating system (sufficient for single pair of boots). Uses standard voltage.



Product: Devisys Blue Ice slip protection
Product Code 00-99751-002-00M
 Size 37-40
Product Code 00-99751-003-00M
 Size 41-44, 45-48

Effectively reduces the risk of slipping. The Devisys Blue Ice slip protection is suitable for all footwear and easy to fit.

Size Chart

PARIS	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
LONDON	2	2 ½	3	3 ½	4	5	6	7	8	9	10	11	12	13	14	15	16
MONDOPOINT	215	222	229	236	242	249	256	262	269	276	282	289	296	302	309	316	322

PROTECTIVE FEATURE	Safety footwear EN ISO 20345:2011									Occupational footwear EN ISO 20347:2012					
	SB	S1	S1P	S2	S2P	S3	S4	S5	OB	O1	O2	O3	O4	O5	
Sole grip	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Toecap (200 J/15000 N)	•	•	•	•	•	•	•	•							
Oil resistant sole FO		•	•	•	•	•	•	•							
Closed heel area		•	•	•	•	•	•	•		•	•	•	•	•	•
Antistatic A (100 kΩ – 1000 MΩ)		•	•	•	•	•	•	•		•	•	•	•	•	•
Energy absorption E (min. 20 J)		•	•	•	•	•	•	•		•	•	•	•	•	•
Water repellent upper				•	•	•					•	•			
Patterned outsole						•		•				•		•	
Penetration resistance P (1100 N)			•		•	•		•				•		•	
Material rubber/PU							•	•						•	•
Additional feature: Oil resistant sole FO									•	•	•	•	•	•	•

Additional features compliant with standards EN ISO 20345:2011 and EN ISO 20347:2012:

HRO The sole can withstand temperatures up to 300°C.

SRC The sole grip has been tested on both ceramic and steel surfaces according to the standard's requirements.

CI The cold insulation has been tested in accordance with the standard's requirements.

WG Footwear protects the wearer against the heat risks and molten metal splashes occurring in welding work in accordance with EN ISO 20349-2:2017.

Certificates

ISO 9001

The quality management system ensures that the products are always manufactured according to a consistent production method from high quality, uniform materials. Quality can be checked at every stage of the production process.

ISO 14001

Sievi is the first shoe manufacturer in Europe to implement a certified environmental system based on the ISO 14001 standard. This ensures that the environmental impact of the company's production and material procurement is minimised.

ISO 45001

Sievi is ISO 45001 certified, which shows that the company's occupational health and safety system meets the requirements of the standard above.



Footwear marked with the European CE quality symbol fulfils the requirements of the EN ISO 20345:2011 or EN ISO 20347:2012 standards as outlined in the tables on page 53.



Leading safety technology and superior user comfort



FlexStep® – Grip and flexibility to work

The microporous FlexStep® sole material developed by Sievi retains its excellent shock absorption and flexibility in winter conditions. The structure of the flexible FlexStep® sole eliminates stress and shocks to the feet and spine. All Sievi safety footwear has the FlexStep® sole.



SieviAir® – Let your feet breathe

Developed and patented by Sievi, the SieviAir® sole solution wicks away the moisture generated by foot warmth through ventilation channels in the side of the sole. Under the perforated insole there is a filter, which is connected to the ventilation channels. With every step you take the filter is compressed, resuming its original shape when the foot is lifted. This movement produces a pumping action, improving the ventilation of the shoe.



GripStep® – Unique friction sole

Sievi's GripStep® is a unique sole structure that combines the friction properties of polyurethane and TR rubber on the tread to maximise the grip. The sole grips firmly on cold and slippery surfaces. Thanks to the dual structure, the sole is also flexible and shock absorbing.



DryStep® – Effective ventilation for your feet

The surface material of the DryStep® insole effectively transfers moisture away from the foot. DryStep®'s unique ventilation and pump action keeps your feet dry and comfortable.



3D-Dry® – Always dry feet

The 3D-Dry® lining, developed by Sievi, transfers moisture away from the foot to the second layer of the lining material and further through the upper and away from the footwear.



SieviBalance® – Torsional stiffener

SieviBalance® torsional stiffener improves the rotational rigidity of the footwear and control of the foot, which reduces strain to the ankles.



Sievi FlexEnergy® – Flexibility at every step

The flexible Sievi FlexEnergy® component is integrated in the entire heel part of the shoe and provides maximum shock absorption of kinetic energy, with more than 55% of the energy returned to you. The component is made of BASF's TPU Infinergy® material, the world's first expanded thermoplastic polyurethane.



TractionPro sole

Sievi TractionPro is a sturdy friction sole that gives stronger grip on slippery surfaces. The unique sticky rubber sole, together with the FlexStep interlayer, developed by Sievi, ensure that the sole remains flexible in all conditions. The TractionPro sole's structure and design, with its deep and sharp-edged tread profile, are designed to maximise friction and maintain grip on different surfaces.



Primaloft® – The best thermal insulation in its category

The footwear has Primaloft® thermal insulation, which is made with 90% recycled materials. Waterproof, breathable and very light, Primaloft® thermal insulation keeps your feet dry in all conditions.



BOA® Fit System

The BOA® Fit System contains three parts: a micro-adjustable dial, super-strong lightweight laces and low friction lace guides. The unique construction is designed to ensure a quick, effortless and precise fit.



Sievi GORE-TEX® – Guaranteed waterproof

GORE-TEX® is a unique waterproof lining that allows the foot to breathe while keeping moisture outside. It is the only membrane structure on the market to be systematically tested for its functionality and comfort.



Metashield metatarsal guard

Sievi's Metashield metatarsal guard is integrated into the shoe's structure and absorbs impacts on the instep by up to 90 percent. The guard, made of PORON XRD® material, is very flexible and its molecular structure, together with the shoe's breathable upper material, allows air to circulate and remove moisture from the shoe, making it very pleasant to wear. The Metashield metatarsal guard offers significantly better protection than conventional safety shoes, without compromising comfort.



Shock-absorbing heel - A light step day after day

The product meets the requirements of EN ISO 20345: 2011 and EN ISO 20347: 2012: the shock absorption capacity of the footwear is at least 20 J. The cushioning effect is guaranteed by the use of FlexStep® sole material in all Sievi footwear, see FlexStep® for more information.



Spike stud mechanism – Secure grip in challenging conditions.

The stud mechanism integrated into the sole structure enables you to twist the studs in and out without taking the shoes off.



Thermo heating system – Keeps you going even in the cold

Footwear equipped with the integrated thermo heating system keeps your feet warm even in the most extreme conditions. The rechargeable heating system provides heat on a single charge for up to 22 hours (power range 1).



Memory foam ankle protection

The ankle has viscoelastic memory foam that moulds itself to the wearer's foot, supporting the ankle and absorbing shocks.



Toecap, steel

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2011 standard: shock resistance is 200 J and resistance to compression 15000 N.



Toecap, composite

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2011 standard: shock resistance is 200 J and resistance to compression 15000 N. The composite material toecap is completely metal free and insulates well against heat and cold.



Toecap, aluminium

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2011 standard: shock resistance is 200 J and resistance to compression 15000 N. The aluminium toe cap is 50% lighter than conventional steel toecaps.



Penetration resistant midsole, steel

The steel midsole prevents sharp objects from penetrating the sole. Meets the requirements of the 20345:2011 standard: resistance to nail penetration is 1100 N.



Penetration resistant midsole, composite textile

The penetration resistance fulfills the same requirements as the midsole made of steel. Steel, however, gives greater penetration resistance, which is why Sievi recommends a midsole made of steel or the SieviSole-X® composite textile for more demanding conditions (e.g. the construction industry).

SieviSole-X



Penetration resistant midsole X, composite textile

The product's penetration resistance meets the requirements of standard EN ISO 20345:2011. Designed to meet the requirements of the new stricter standard EN 22568-4 (2019), which requires the penetration resistant midsole to be tested with a 3 mm nail with a square tip instead of the 4.5 mm nail required by the older standard.



Sole material PU

The footwear sole is made of FlexStep® material. This single density microporous structured polyurethane sole offers very high slip-resistance and flexibility providing excellent shock absorption. Heat resistant up to 120°C.



Sole material PU/PU

The footwear sole is made of very durable double density polyurethane, and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120°C.



Sole material PU/TPU

The double density sole consists of polyurethane and elastic thermoplastic polyurethane. The outsole is wear resistant and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120°C.



Sole material PU/RU

The footwear sole consists of polyurethane and rubber. The PU/rubber friction sole features excellent grip and wear resistant properties. The mid-layer of the sole is made of shock-absorbing FlexStep® material. Heat resistant up to 300°C.



Resistant to oil and many chemicals.

The footwear sole is resistant to oil and many chemicals. The oil resistance meets the requirements of the EN ISO 20345:2011 standard.



Water repellence

The upper material used in the footwear is water repellent. Its water resistance meets the requirements of the EN ISO 20345:2011 standard.



Warm lining

The footwear is suitable for cold conditions. The insulating material is either lamb's wool, faux fur or Primaloft® thermal insulation.



Heat resistance

The footwear can be worn in hot environments. Sievi's nitrile rubber sole withstands temperatures up to 300°C.



Zipper

The footwear has a zipper for easy use.



Antistatic

Footwear designed with antistatic features discharges the body's static electricity up to tolerances of 100 kΩ - 1000 MΩ.



ESD

ESD footwear provides a safe and controlled method of discharging the body's static electricity through the sole. The tolerances for the resistance of Sievi's ESD footwear are stricter (100 kΩ-35 MΩ) than for ordinary antistatic footwear (IEC 61340-5-1). Wearing ESD footwear can help you avoid damage to sensitive electronic equipment.



Metal-free

The footwear is metal free and metal detectors do not react to it.



DUAL Comfort insole

The insole consists of three layers: a soft upper, a breathable mid-layer and a light, shock-absorbing EVA bottom layer. Shock-absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain.



ALU insole

The Sievi ALU insole features a heat-insulating aluminium layer. The aluminium foil in the insole reflects the cold outward and the heat inward.

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