





Sievi – An Impressive History, a Sustainable Future

The Sievi management came up with the idea of manufacturing safety footwear during a visit to a Helsinki shipyard in 1964, when they realised that shipbuilders needed this type of footwear. Soon after, a decision was made to start producing safety footwear. Sievi has focused on health and safety issues ever since and established itself as a leading operator in the Northern European market, producing more than 1.1 million pairs of footwear every year at its factories in Sievi and Oulainen.

Sievi's story started with one idea: to provide workers in Finland with locally made, safe, comfortable and durable safety shoes. Sievi has carried out research and development efforts for decades to ensure that its products meet the highest standards of quality and safety. The company's commitment to quality is reflected in the durability and comfort of its products.

A STEP TOWARDS A MORE SUSTAINABLE FUTURE

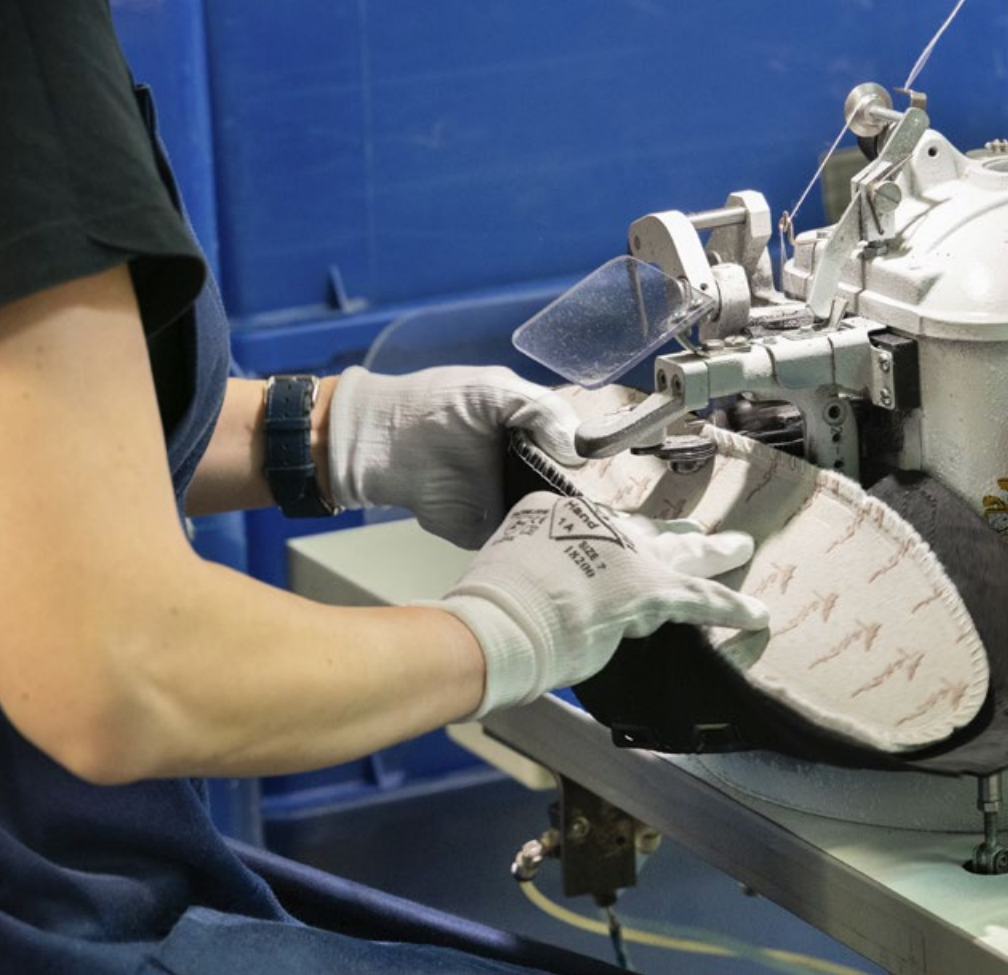
Sievi's Sustainability report 2020–2022 reflects the company's strong commitment to running a sustainable business. Sievi offers its customers high-quality products while taking responsibility for the environment, community and its employees. In June 2023, Sievi also joined the Leather

Working Group, a global not-for-profit organisation committed to promoting best practices in the industry and minimising environmental impact throughout the leather manufacturing value chain.

Sievi's history is combined with innovation and latest technologies. The company keeps investing in new solutions that improve the performance and comfort of its safety shoes. This means lighter materials, ergonomic design and special features that help professionals perform demanding jobs even more safely and efficiently.

More than half a century of experience in manufacturing safety footwear has made Sievi an industry leader that not only provides safety for professionals but also takes responsibility for the world around it. An example of this is the Racer EcoTech® safety footwear, which is made partly from recycled materials without compromising safety.

The story of Sievi continues – stronger and more sustainable than ever.



ABOUT SIEVI

- Founded in 1951
- Manufactures over one million pairs of shoes a year
- Production capacity more than 5,500 pairs a day
- More than 200 products
- Employs more than 500 people
- Group turnover approx. EUR 161 million
- Exports about 50 % of its production
- The fully automated warehouse for more than 260,000 pairs guarantees fast and punctual deliveries
- The company's production plants are located in Sievi and Oulainen

CERTIFICATES

ISO 9001 quality management system: products are always manufactured to a consistent production method from high quality, uniform materials. Quality can be checked at every stage of the production process. Sievi is the first shoe manufacturer in Europe to have been awarded this certification.

ISO 14001 certified environmental management system: Sievi is the first shoe manufacturer in Europe to implement a certified environmental system based on the ISO 14001 standard. This ensures that the environmental impact of the company's production and material procurement is minimised.

ISO 45001 certification: At Sievi, matters related to health and safety and occupational healthcare are managed in accordance with the requirements of the standard ISO 45001. Health and safety risks are regularly assessed and efforts are made to proactively prevent accidents at work. Employees' health is monitored and their fitness to work is supported in cooperation with the occupational healthcare services.

Read Sievi's sustainability report at www.sievi.com.



365

1 000 000+



500+



24h

5 500+



161M



01234 5678

200+



50%



Footwear marked with the European CE quality symbol fulfils the requirements of the EN ISO 20345:2022 or EN ISO 20347:2022 standards as outlined in the tables on page 53.



Sievi – Safety and Occupational Footwear Is the Basis of Health and Safety

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OCCUPATIONAL FOOTWEAR

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|------------------------------------------------------|----------------------------------------|
| 1. BOA® Fit System | 6. Cushioned tongue and topline |
| 2. Light and anatomically shaped aluminium XL-toecap | 7. Perforation resistant midsole |
| 3. PU-reinforced toe part | 8. Sievi Dual Comfort insole |
| 4. Sievi TractionPro® rubber friction sole | 9. Metashield® metatarsal guard |
| 5. Flexible FlexEnergy® component | 10. Sievi Memory foam ankle protection |



PRODUCT SEARCH

Find the products based on safety class

Product code key

LAST STYLE SOLE UPPER MATERIAL

43-52156-113-08M

SAFETY FOOTWEAR

CLOGS

Class	Style	Name	Page
SB	52933	Riff	17
SB	52933	Riff White	39

SANDALS

Class	Style	Name	Page
S1	52162	Sievi Promo TR	10
S1	52227	Targa	17
S1	52236	Relax CT White XL	39
S1	52385	SieviAir R4 Roller	12
S1	52520	SieviAir Galaxy 1 XL	13
S1	52524	SieviAir Roller XL	13
S1P	52236	Relax XL	18
S1P	52305	Cobra 1 Roller+	7
S1P	52363	Racer Free TR Roller	11
S1P	52523	SieviAir Roller XL	13
S1PL	52236	Relax CT XL	18
S1PS	52154	Sievi SpiderX 5+	18

SHOES

Class	Style	Name	Page
S1	52120	Vent White Roller	38
S1	52124	Sievi Viper 1+	17
S1	52378	SieviAir R2 Roller	12
S2	52128	Alfa White	39
S2	52190	Rival	19
S2	52203	Alfa	19
S2	52204	Auto	19
S2	52238	Auto XL	19
S2	52342	Sievi Racer TR	11
S3	52102	Zone 2+	21
S3	52125	Viper Roller+	22
S3	52137	Sievi Viper 2+	20
S3	52156	Sievi Roller+	24
S3	52171	Sievi Viper 3	20
S3	52173	Planar 1	20
S3	52184	Sweet Roller+	23
S3	52187	Sievi Viper 4	20
S3	52191	Viper 3 Roller	24
S3	52301	Cobra 2 Roller+	7
S3	52308	Runner Roller TR+	7
S3	52311	Lazer Roller+	6
S3	52343	Racer TR Roller	11
S3	52357	Sievi Terrain	21
S3	52375	SieviAir R3 Roller	12
S3	52401	AL Hit 2 XL+	28
S3	52417	Spider Roller XL+	11
S3	52425	MGuard Roller XL+	30
S3	52531	Mustang Roller+	22
S3	52643	Matador XL+	21
S3	52821	Sievi GT Roller+	14
S3	52841	Cobra GT Roller+	16
S3L	52156	Sievi Roller XL+	24
S3L	52366	Racer EcoTech	8
S3L	52772	Sievi Elixir XL+	21
S3S	52354	Sweet RX Roller	23

ANKLE BOOTS

Class	Style	Name	Page
SB P	52863	Spike GT Roller	33
S1P	52371	SieviAir R5H Roller	12
S2P	52413	Asphalt Roller XL+	31
S3	52104	Zone 2 High+	27
S3	52135	Planar 3	26
S3	52157	Sievi Roller High XL+	25
S3	52185	Roller High+	25
S3	52303	Cobra Roller High+	7
S3	52313	Lazer Roller High+	6
S3	52409	AL Hit 4 XL+	28
S3	52415	AL Hit Roller XL+	29
S3	52427	MGuard RollerH XL+	30
S3	52451	Hiker Roller XL+	36
S3	52645	Matador High XL+	27
S3	52825	GT Roller High+	14
S3	52827	Cobra GT RollerH+	16
S3L	52368	Racer EcoTech H	8
S3L	52774	Sievi Elixir High XL+	27
S3S	52122	ViperX High+	27
S3S	52150	ViperX Roller H+	25
S7	52833	GT 2 XL+	15

ANKLE BOOTS AND BOOTS

Class	Style	Name	Page
SB P	52279	Sievi Spike 3	33
S3	52039	Offshore CT XL+	32
S3	52085	AL Hit 9 XL+	37
S3	52387	Rescue TR Roller+	32
S3	52423	Alaska Thermo XL+	34
S3	52433	Alaska Roller XL+	34
S3	52435	AL Hit 7 XL+	29
S3	52445	MGuard RollerW XL+	30
S3	52459	AL Hit 6 XL+	36
S3	52477	AL Hit Weld XL+	29
S3L	52292	Solid IN CT XL+	32
S3L	52294	Solid CT XL+	36
S3L	52782	Storm XL+	37
S3S	52432	Alaska TRX XL+	34
S4	51010	Light Boot White	39
S4	51010	Light Boot Olive	40
S5	51009	Light Boot Olive	40
S5	51212	Light Boot Black	40
S7	52853	GT 25 XL+	15
S7	52859	Alaska GT Roller XL+	35
F1 P T	52481	AL GT Fire XL+	31
S3 / F1 P	52813	AL GT Timber XL	31

OCCUPATIONAL FOOTWEAR

CLOGS

Class	Style	Name	Page
OB	12203	Monica 2	42
OB	12327	File Black	43
OB	12327	File White	43

SANDALS

Class	Style	Name	Page
OB	12146	Art 2	43
OB	12156	Ion Black 2	43
OB	12157	Rom 2	43
OB	12225	Active	42
O1	12202	Ballerina 2	42

SHOES

Class	Style	Name	Page
	12010	Mark	45
O1	12171	Street	45
O1	12173	Track	45
O1	12107	Racer TR Soft	45
O2	12190	Fly Blue Roller	44
O2	12192	Fly BW	44
O2	12196	Fly Black	44

ANKLE BOOTS

Class	Style	Name	Page
OB	12276	Spike Soft	46
O1	12613	Frost	46
O6	12855	GT 58	46

ANKLE BOOTS AND BOOTS

Class	Style	Name	Page
O2	12018	Boot Winter XL	47
O2	12296	Soft Solid XL	47
O2	12402	Arktis TR XL+	47
O4	41012	Light Boot Black	41
O4	41212	Light Boot Laces	41
O5	41211	Light Boot Camo	41



MGuard RollerH XL+ S3 HRO

We reserve the right to make changes to our collection. Due to printing variations, colours in images may differ from the actual tone of some of the products. For more information, please visit www.sievi.com.



Sievi Lazer®

Advanced Flexibility Without Compromising on Safety

Sievi's new safety footwear, the Sievi Lazer® shoe and ankle boot, are suitable for a great variety of jobs. The new heel structure gives them advanced flexibility. The FlexEnergy® element is visible through the holes in the shoe's heel, which allow it to move more freely, thus increasing the flexibility of the shoe. The Sievi TractionPro® friction sole guarantees an incredible grip and wear resistance of the sole.

The Sievi Lazer® ankle boot comes with the new BOA® Fit System L+1, which is specifically designed for ankle boots. L+1 offers unprecedented durability against impact, abrasion and dirt. The Sievi Lazer® ankle boot has an integrated ankle support. The support has a moulded double-layer structure, the inner layer of which conforms to the shape of the foot for added comfort. The outer layer is made of durable PORON XRD® material, which protects the ankle from external impact.



FLEX ENERGY 3D-dry BOA

Product:	Lazer Roller+ S3
Product Code	43-52311-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

Product:	Lazer Roller+ S3
Product Code	43-52311-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S3

FlexEnergy
55% energy return



FLEX ENERGY 3D-dry BOA

Product:	Lazer Roller High+ S3
Product Code	43-52313-372-92M
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal

Product:	Lazer Roller High+ S3
Product Code	43-52313-373-92M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Microfiber
Last	M-43 Normal



TractionPro®

S3

FlexEnergy
55% energy return





Product: **Runner Roller TR+ S3**
 Product Code 43-52308-192-09M
 Size 35-38
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Composite
 Perforation resistant midsole Composite PL
 Sole material Double Density PU/RU
 Upper material Textile/PU coated leather
 Last M-43 Normal

Runner Roller TR+ S3
 Product Code 43-52308-193-09M
 Size 39-48
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Composite
 Perforation resistant midsole Composite PL
 Sole material Double Density PU/RU
 Upper material Textile/PU coated leather
 Last M-43 Normal


TractionPro®

S3



Product: **Cobra 1 Roller+ S1P**
 Product Code 43-52305-392-92M
 Size 35-38
 Standard EN ISO 20345: S1 P SRC HRO
 Toecap Composite
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal

Cobra 1 Roller+ S1P
 Product Code 43-52305-393-92M
 Size 39-48
 Standard EN ISO 20345: S1 P SRC HRO
 Toecap Composite
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal


TractionPro®

S1P

FlexEnergy
55% energy return



Product: **Cobra 2 Roller+ S3**
 Product Code 43-52301-392-92M
 Size 35-38
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Composite
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal

Cobra 2 Roller+ S3
 Product Code 43-52301-393-92M
 Size 39-48
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Composite
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal


TractionPro®

S3

FlexEnergy
55% energy return



Product: **Cobra Roller High+ S3**
 Product Code 43-52303-392-92M
 Size 35-38
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Composite
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal

Cobra Roller High+ S3
 Product Code 43-52303-393-92M
 Size 39-48
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Composite
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material Microfiber
 Last M-43 Normal


TractionPro®

S3

FlexEnergy
55% energy return



RACER EcoTech®

A Step Towards the Future

You will find Sievi products with recycled materials under the SieviGreen concept. The first SieviGreen range of recycled footwear is called Racer EcoTech®. Its design is based on the idea of increasing the use of recycled materials and finding new solutions for the safety shoe manufacturing process that have less impact on the environment. Sievi works closely with its suppliers, always looking for opportunities to increase the use of recycled materials.



Racer EcoTech® footwear comes with a new fastening mechanism, Sievi FastLace™, which has a flexible lace and an easy-to-use mechanism that offers an incredibly quick and comfortable way to put on your shoes.



Product:

Racer EcoTech S3L
 Product Code 44-52366-142-94E
 Size 35-38
 Standard EN ISO 20345:2022 S3L SR FO
 Toecap Aluminium
 Perforation resistant midsole Composite PL
 Sole material Single Density PU
 Upper material Textile
 Last M-44 Normal

Racer EcoTech S3L

44-52366-143-94E
 39-48
 EN ISO 20345:2022 S3L SR FO
 Aluminium
 Composite PL
 Single Density PU
 Textile
 M-44 Normal



S3L



Product:

Racer EcoTech H S3L
 Product Code 44-52368-142-94E
 Size 35-38
 Standard EN ISO 20345:2022 S3L SR FO
 Toecap Aluminium
 Perforation resistant midsole Composite PL
 Sole material Single Density PU
 Upper material Textile
 Last M-44 Normal

Racer EcoTech H S3L

44-52368-143-94E
 39-48
 EN ISO 20345:2022 S3L SR FO
 Aluminium
 Composite PL
 Single Density PU
 Textile
 M-44 Normal



S3L

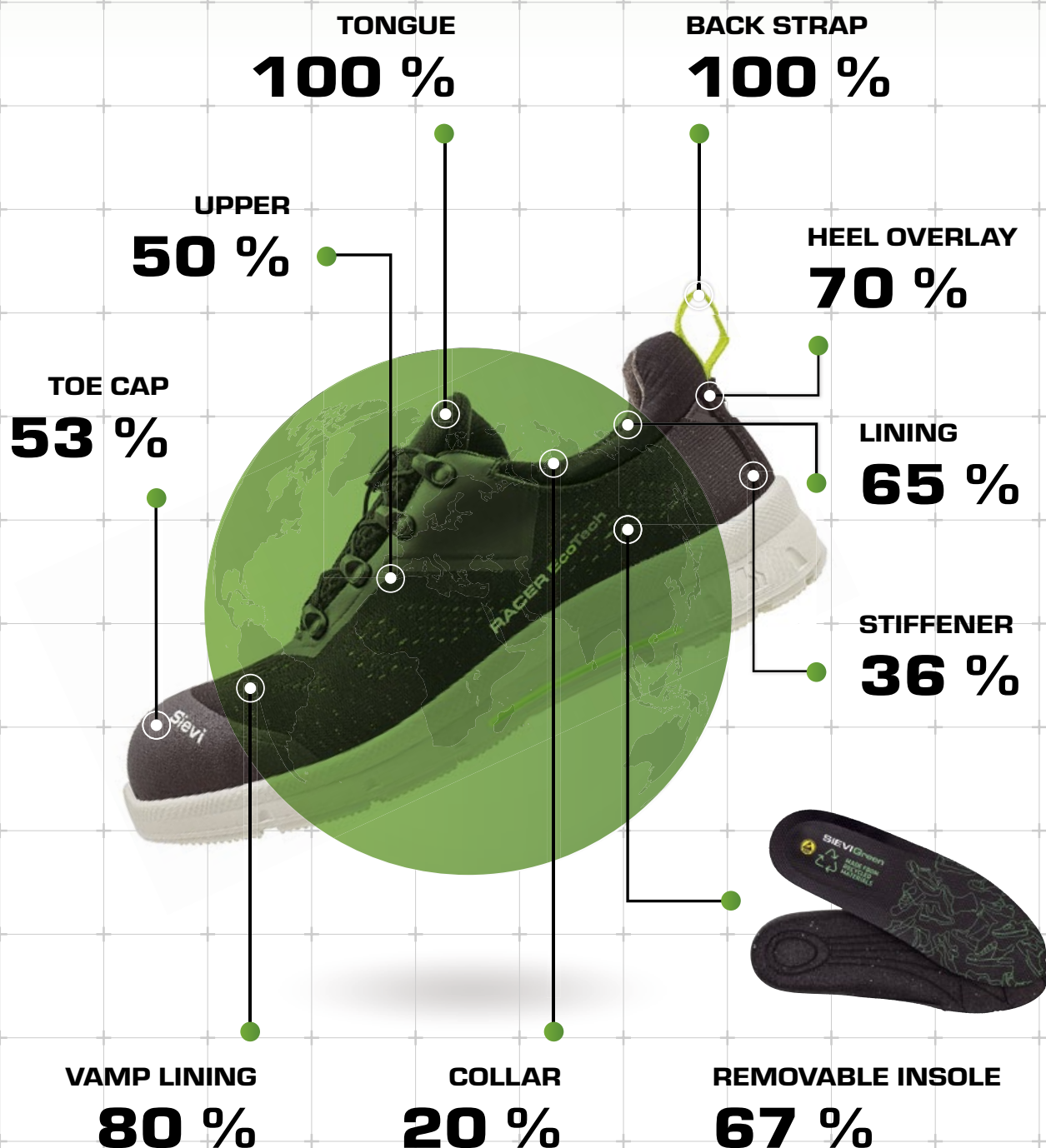


THE AVERAGE CONTENT OF RECYCLED MATERIALS IN OUR PACKAGING MATERIALS:

Shoe boxes 34 %
Insole packaging 94 %
Master cartons 36 %

All cardboard in our packaging can be recycled.

RECYCLED MATERIAL:





The Sievi TractionPro® Sole Offers the Best Friction Properties on the Market for Varying Conditions

The Sievi TractionPro® is a sturdy friction sole that gives a stronger grip on slippery surfaces. Originally designed for winter use, Sievi TractionPro® is also available for year-round use.

The Sievi TractionPro® friction sole offers the best friction properties on the market, regardless of the conditions. The unique rubber friction sole together with the FlexStep® interlayer, developed by Sievi, ensure that the sole remains flexible in all conditions. The Sievi TractionPro® sole's structure and design and its sharp-edged tread profile are designed to maximise the friction and maintain the grip on different surfaces.



Product:

Product Code
Size
Standard
Toecap
Perforation resistant
midsole
Sole material
Upper material
Last

Sievi Promo TR S1

44-52162-132-01M
36-38
EN ISO 20345: S1 SRC HRO
Aluminium
No
Double Density PU/RU
PU coated leather
M-44 Normal

Sievi Promo TR S1

44-52162-133-01M
39-47
EN ISO 20345: S1 SRC HRO
Aluminium
No
Double Density PU/RU
PU coated leather
M-44 Normal



S1

TractionPro®





FLEX ENERGY  3D-dry  BOA 

Product: **Racer Free TR Roller S1P**
 Product Code 44-52363-332-93M
 Size 34-38
 Standard EN ISO 20345: S1 P SRC HRO
 Toecap Aluminium
 Perforation resistant midsole
 Sole material Steel
 Sole material Double Density PU/RU
 Upper material Textile/PU coated leather
 Last M-44 Normal

Racer Free TR Roller S1P
 44-52363-333-93M
 39-48
 EN ISO 20345: S1 P SRC HRO
 Aluminium
 Steel
 Double Density PU/RU
 Textile/PU coated leather
 M-44 Normal



TractionPro®

S1P



FlexEnergy
55% energy
return



Product: **Sievi Racer TR S2**
 Product Code 44-52342-132-93M
 Size 35-38
 Standard EN ISO 20345: S2 SRC HRO
 Toecap Aluminium
 Perforation resistant midsole
 Sole material No
 Sole material Double Density PU/RU
 Upper material Textile/PU coated leather
 Last M-44 Normal

Sievi Racer TR S2
 44-52342-133-93M
 39-48
 EN ISO 20345: S2 SRC HRO
 Aluminium
 No
 Double Density PU/RU
 Textile/PU coated leather
 M-44 Normal



TractionPro®

S2



FlexEnergy
55% energy
return



Product: **Racer TR Roller S3**
 Product Code 44-52343-332-93M
 Size 34-38
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Aluminium
 Perforation resistant midsole
 Sole material Steel
 Sole material Double Density PU/RU
 Upper material Textile/PU coated leather
 Last M-44 Normal

Racer TR Roller S3
 44-52343-333-93M
 39-48
 EN ISO 20345: S3 SRC HRO
 Aluminium
 Steel
 Double Density PU/RU
 Textile/PU coated leather
 M-44 Normal



TractionPro®

S3



FlexEnergy
55% energy
return



Product: **Spider Roller+ S3 HRO**
 Product Code 48-52417-372-25M
 Size 35-38
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Aluminium
 Perforation resistant midsole
 Sole material Steel
 Sole material Double Density PU/RU
 Upper material Split leather
 Last M-48 Normal

Spider Roller XL+ S3 HRO
 48-52417-373-25M
 39-48
 EN ISO 20345: S3 SRC HRO
 Aluminium
 Steel
 Double Density PU/RU
 Split leather
 M-48 XL



TractionPro®

S3



FlexEnergy
55% energy
return

Product: **Spider Roller XL+ S3 HRO**
 Product Code 48-52417-374-25M
 Size 49-50
 Standard EN ISO 20345: S3 SRC HRO
 Toecap Aluminium
 Perforation resistant midsole
 Sole material Steel
 Sole material Double Density PU/RU
 Upper material Split leather
 Last M-48 XL



FLEX ENERGY 3D-dry BOA

Product: SieviAir R2 Roller S1
 Product Code 44-52378-182-92M
 Size 35-38
 Standard EN ISO 20345: S1 SRC
 Toecap Aluminium
 Perforation resistant midsole No
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

SieviAir R2 Roller S1
 44-52378-183-92M
 39-48
 EN ISO 20345: S1 SRC
 Aluminium
 No
 Single Density PU
 Microfiber
 M-44 Normal



S1

FlexEnergy 55% energy return



FLEX ENERGY 3D-dry BOA

Product: SieviAir R4 Roller S1P
 Product Code 44-52385-382-92M
 Size 35-38
 Standard EN ISO 20345: S1 P SRC
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

SieviAir R4 Roller S1P
 44-52385-383-92M
 39-48
 EN ISO 20345: S1 P SRC
 Aluminium
 Steel
 Single Density PU
 Microfiber
 M-44 Normal



S1P

FlexEnergy 55% energy return



FLEX ENERGY 3D-dry BOA

Product: SieviAir R3 Roller S3
 Product Code 44-52375-382-92M
 Size 35-38
 Standard EN ISO 20345: S3 SRC
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

SieviAir R3 Roller S3
 44-52375-383-92M
 39-48
 EN ISO 20345: S3 SRC
 Aluminium
 Steel
 Single Density PU
 Microfiber
 M-44 Normal



S3

FlexEnergy 55% energy return



FLEX ENERGY 3D-dry BOA

Product: SieviAir R5H Roller S1P
 Product Code 44-52371-382-92M
 Size 35-38
 Standard EN ISO 20345: S1 P SRC
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

SieviAir R5H Roller S1P
 44-52371-383-92M
 39-48
 EN ISO 20345: S1 P SRC
 Aluminium
 Steel
 Single Density PU
 Microfiber
 M-44 Normal



S1P

FlexEnergy 55% energy return



SieviAir®

Let Your Feet Breathe



The SieviAir® sole solution wicks away moisture generated by foot warmth through ventilation channels in the side of the sole. These ventilation channels allow your feet to breathe with every step. Sievi has two collections that come with the patented SieviAir® sole solution: the Sievi AirRacer with normal fit and the SieviAir® collection, which includes SieviAir® XL, which has a wider fit.

The Sievi AirRacer range combines the breathable SieviAir® sole with the most advanced heel cushioning in the world: FlexEnergy®.



Product:	SieviAir Galaxy 1 S1	SieviAir Galaxy 1 XL S1
Product Code	43-52520-182-92M	49-52520-183-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S1 SR FO	EN ISO 20345:2022 S1 SR FO
Toecap	Composite	Composite
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-49 XL



S1



Product:	SieviAir Roller S1	SieviAir Roller XL S1
Product Code	43-52524-182-92M	49-52524-183-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S1 SR FO	EN ISO 20345:2022 S1 SR FO
Toecap	Composite	Composite
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber/Split leather	Microfiber/Split leather
Last	M-43 Normal	M-49 XL



S1



Product:	SieviAir Roller S1P	SieviAir Roller XL S1P
Product Code	43-52523-382-92M	49-52523-383-92M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S1P SR FO	EN ISO 20345:2022 S1P SR FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber/Split leather	Microfiber/Split leather
Last	M-43 Normal	M-49 XL



S1P





Product: Sievi GT Roller+ S3
Product Code: 43-52821-312-08M
Size: 36-38
Standard: EN ISO 20345: S3 SRC
Toecap: Composite
Perforation resistant midsole: Steel
Sole material: Double Density PU/TPU
Upper material: PU coated leather/microfiber
Last: M-43 Normal

Sievi GT Roller+ S3
Product Code: 43-52821-313-08M
Size: 39-47
Standard: EN ISO 20345: S3 SRC
Toecap: Composite
Perforation resistant midsole: Steel
Sole material: Double Density PU/TPU
Upper material: PU coated leather/microfiber
Last: M-43 Normal



S3



Product: GT Roller High+ S3
Product Code: 43-52825-312-82M
Size: 36-38
Standard: EN ISO 20345: S3 SRC
Toecap: Composite
Perforation resistant midsole: Steel
Sole material: Double Density PU/TPU
Upper material: Nubuck
Last: M-43 Normal

GT Roller High+ S3
Product Code: 43-52825-313-82M
Size: 39-47
Standard: EN ISO 20345: S3 SRC
Toecap: Composite
Perforation resistant midsole: Steel
Sole material: Double Density PU/TPU
Upper material: Nubuck
Last: M-43 Normal



S3



Sievi GORE-TEX

Safety for Changing Conditions

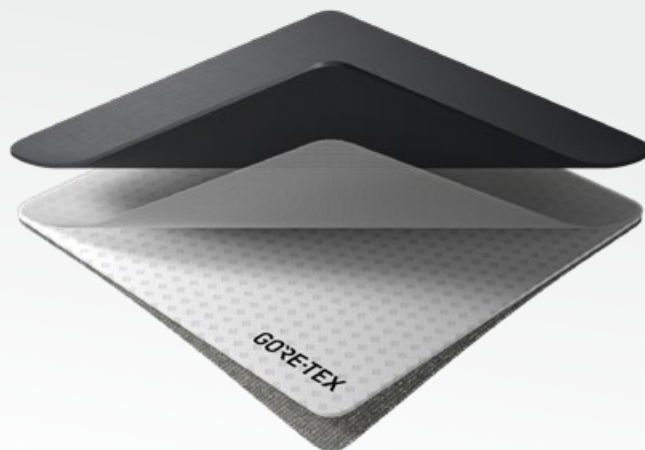
When you need safety shoes for changing conditions and outdoor work, Sievi GORE-TEX is your perfect choice.

GORE-TEX is a waterproof and breathable microporous membrane laminated directly onto the lining of the footwear. It offers the best breathability, water resistance and user comfort on the market, keeping your feet dry even in demanding jobs.

It is the only membrane structure on the market to be systematically tested for its functionality and comfort. You can choose the right footwear for your working conditions from the comprehensive Sievi GORE-TEX collection.

Sievi GORE-TEX footwear is equipped with steel perforation resistant midsole.

A sporty design and modern microporous sole make the GT 25+ a great option for even the most demanding conditions. The GT 2+ footwear comes with the same new sole.



Product:	GT 2+ S7	GT 2 XL+ S7
Product Code	49-52833-372-82M	49-52833-373-82M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S7 SR SC FO	EN ISO 20345:2022 S7 SR SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Nubuck/Textile	Nubuck/Textile
Last	M-49 Normal	M-49 XL



Product:	GT 25+ S7	GT 25 XL+ S7
Product Code	49-52853-372-71M	49-52853-373-71M
Size	36-38	39-47
Standard	EN ISO 20345:2022 S7 SR SC FO	EN ISO 20345:2022 S7 SR SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Full grain leather	Full grain leather
Last	M-49 Normal	M-49 XL





Cobra GORE-TEX

The Waterproof and Breathable Safety Shoe



Product:	Cobra GT Roller+ S3	Cobra GT Roller+ S3
Product Code	43-52841-392-92M	43-52841-393-92M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC WR HRO	EN ISO 20345: S3 SRC WR HRO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber	Microfiber
Last	M-43 Normal	M-43 Normal



S3 **TractionPro®**



Product:	Cobra GT RollerH+ S3	Cobra GT RollerH+ S3
Product Code	43-52827-392-92M	43-52827-393-92M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC WR HRO	EN ISO 20345: S3 SRC WR HRO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Microfiber	Microfiber
Last	M-43 Normal	M-43 Normal



S3 **TractionPro®**



Versatile Safety

You should always choose your safety footwear to suit the conditions that you work in. Sievi's versatile range offers options with a wide variety of safety features. All Sievi shoes and boots are made using wear-resistant materials, and they are extremely comfortable to wear.



Product:	Riff SBAE
Product Code	50-52933-502-0PM
Size	35-38
Standard	EN ISO 20345: SB SRC A E FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-50 Normal

Product:	Riff SBAE
Product Code	50-52933-503-0PM
Size	39-48
Standard	EN ISO 20345: SB SRC A E FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-50 Normal



SB



Product:	Targa S1
Product Code	44-52227-142-0PM
Size	35-38
Standard	EN ISO 20345: S1 SRC
Toecap	Aluminium
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal

Product:	Targa S1
Product Code	44-52227-143-0PM
Size	39-47
Standard	EN ISO 20345: S1 SRC
Toecap	Aluminium
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-44 Normal



S1



Product:	Sievi Viper 1+ S1
Product Code	43-52124-112-25M
Size	35-38
Standard	EN ISO 20345: S1 SRC
Toecap	Composite
Perforation resistant midsole	No
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal

Product:	Sievi Viper 1+ S1
Product Code	43-52124-113-25M
Size	39-47
Standard	EN ISO 20345: S1 SRC
Toecap	Composite
Perforation resistant midsole	No
Sole material	Double Density PU/TPU
Upper material	Split leather
Last	M-43 Normal



S1



Safe and Comfortable Safety Shoes in Every Style

Sievi's selection includes safety shoes in a wide range of styles and needs. Our wide range is designed to ensure that everyone who needs safety footwear will find a durable pair without compromising on style and safety.

All Sievi safety footwear has the FlexStep® sole developed by Sievi. Its microporous structure enables excellent shock absorption and flexibility properties. The structure of the flexible sole prevents stress and shocks to the feet and spine.

The new Relax CT safety sandals feature metal-free protective properties. The composite material toe cap ensures that the product is light, and the perforation resistant midsole made of textile keeps it flexible. The new microporous sole with its modern design offers great grip and excellent shock absorption.



Product:

Product Code	Sievi SpiderX 5+ S1PS 43-52154-112-09M
Size	35-38
Standard	EN ISO 20345:2022 S1PS SC FO
Toecap	Composite
Perforation resistant midsole	Composite PS
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal

Sievi SpiderX 5+ S1PS

Product Code	43-52154-113-09M
Size	39-47
Standard	EN ISO 20345:2022 S1PS SC FO
Toecap	Composite
Perforation resistant midsole	Composite PS
Sole material	Double Density PU/TPU
Upper material	PU coated leather/microfiber
Last	M-43 Normal



S1PS



Product:

Product Code	Relax CT S1PL 49-52236-122-0PM
Size	35-38
Standard	EN ISO 20345:2022 S1PL SR FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Relax CT XL S1PL

Product Code	49-52236-123-0PM
Size	39-48
Standard	EN ISO 20345:2022 S1PL SR FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL



S1PL



Product:

Product Code	Relax XL S1P 47-52236-304-0PM
Size	49-50
Standard	EN ISO 20345:2022 S1P SR FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-47 XL

Relax XL S1P

Product Code	47-52236-304-0PM
Size	49-50
Standard	EN ISO 20345:2022 S1P SR FO
Toecap	Steel
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-47 XL



S1P





Product: Alfa S2
 Product Code 44-52203-142-0PM
 Size 35-38
 Standard EN ISO 20345: S2 SRC
 Toecap Aluminium
 Perforation resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-44 Normal

Alfa S2
 44-52203-143-0PM
 39-47
 EN ISO 20345: S2 SRC
 Aluminium
 No
 Single Density PU
 PU coated leather
 M-44 Normal



S2



Product: Auto S2
 Product Code 44-52204-142-0PM
 Size 35-38
 Standard EN ISO 20345: S2 SRC
 Toecap Aluminium
 Perforation resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-44 Normal

Auto S2
 44-52204-143-0PM
 39-47
 EN ISO 20345: S2 SRC
 Aluminium
 No
 Single Density PU
 PU coated leather
 M-44 Normal



S2



Product: Auto XL S2
 Product Code 49-52238-123-02M
 Size 39-48
 Standard EN ISO 20345:2022 S2 SR FO
 Toecap Composite
 Perforation resistant midsole No
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-49 XL

Auto XL S2
 49-52238-123-02M
 39-48
 EN ISO 20345:2022 S2 SR FO
 Composite
 No
 Single Density PU
 PU coated leather
 M-49 XL



S2



Product: Rival S2
 Product Code 44-52190-142-25M
 Size 36-38
 Standard EN ISO 20345: S2 SRC
 Toecap Aluminium
 Perforation resistant midsole No
 Sole material Single Density PU
 Upper material Split leather/PU coated leather
 Last M-44 Normal

Rival S2
 44-52190-143-25M
 39-47
 EN ISO 20345: S2 SRC
 Aluminium
 No
 Single Density PU
 Split leather/PU coated leather
 M-44 Normal



S2





Product: Sievi Viper 4 S3
 Product Code 44-52187-342-92M
 Size 36-38
 Standard EN ISO 20345: S3 SRC
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

Sievi Viper 4 S3
 44-52187-343-92M
 39-47
 EN ISO 20345: S3 SRC
 Aluminium
 Steel
 Single Density PU
 Microfiber
 M-44 Normal



S3



Product: Sievi Viper 3 S3
 Product Code 44-52171-342-92M
 Size 36-38
 Standard EN ISO 20345: S3 SRC
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Single Density PU
 Upper material Microfiber
 Last M-44 Normal

Sievi Viper 3 S3
 44-52171-343-92M
 39-47
 EN ISO 20345: S3 SRC
 Aluminium
 Steel
 Single Density PU
 Microfiber
 M-44 Normal



S3



Product: Sievi Viper 2+ S3
 Product Code 43-52137-312-25M
 Size 35-38
 Standard EN ISO 20345: S3 SRC
 Toecap Composite
 Perforation resistant midsole Steel
 Sole material Double Density PU/TPU
 Upper material Split leather
 Last M-43 Normal

Sievi Viper 2+ S3
 43-52137-313-25M
 39-47
 EN ISO 20345: S3 SRC
 Composite
 Steel
 Double Density PU/TPU
 Split leather
 M-43 Normal



S3



Product: Planar 1 S3
 Product Code 42-52173-302-92M
 Size 35-38
 Standard EN ISO 20345:2022 S3 FO
 Toecap Steel
 Perforation resistant midsole Steel
 Sole material Single Density PU
 Upper material Split leather/Textile
 Last M-42 Normal

Planar 1 S3
 42-52173-303-92M
 39-48
 EN ISO 20345:2022 S3 FO
 Steel
 Steel
 Single Density PU
 Split leather/Textile
 M-42 Normal



S3





Product: Sievi Elixir XL+ S3L
 Product Code 49-52772-173-08M
 Size 39-48
 Standard EN ISO 20345:2022 S3L SR SC FO
 Toecap Composite
 Perforation resistant midsole Composite PL
 Sole material Single Density PU
 Upper material PU coated leather/split leather
 Last M-49 XL



Product:	Zone 2+ S3	Zone 2+ S3
Product Code	43-52102-112-92M	43-52102-113-92M
Size	36-38	39-47
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Composite	Composite
Perforation resistant midsole	Composite PL	Composite PL
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-43 Normal



Product:	Matador+ S3	Matador XL+ S3
Product Code	49-52643-372-0PM	49-52643-373-0PM
Size	36-38	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather	PU coated leather
Last	M-49 Normal	M-49 XL



Product: Sievi Terrain S3
 Product Code 44-52357-343-33C
 Size 39-47
 Standard EN ISO 20345: S3 SRC
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Single Density PU
 Upper material Nubuck
 Last M-44 Normal



FlexEnergy
 55% energy return



Product:

Product Code
Size
Standard
Toecap
Perforation resistant
midsole
Sole material
Upper material
Last

Mustang Roller+ S3

43-52531-312-0PM
36-38
EN ISO 20345:2022 S3 FO
Composite
Steel
Double Density PU/TPU
PU coated leather
M-43 Normal

Mustang Roller+ S3

43-52531-313-0PM
39-47
EN ISO 20345:2022 S3 FO
Composite
Steel
Double Density PU/TPU
PU coated leather
M-43 Normal



S3



Product:

Product Code
Size
Standard
Toecap
Perforation resistant
midsole
Sole material
Upper material
Last

Viper Roller+ S3

43-52125-312-25M
35-38
EN ISO 20345: S3 SRC
Composite
Steel
Double Density PU/TPU
Split leather
M-43 Normal

Viper Roller+ S3

43-52125-313-25M
39-47
EN ISO 20345: S3 SRC
Composite
Steel
Double Density PU/TPU
Split leather
M-43 Normal



S3



Sievi Roller

Perfect Fit with Minimum Effort

The Sievi Roller range was designed for those who want their footwear to be quick and easy to adjust. The BOA® Fit System comprises three parts: a micro-adjustable dial, a strong and lightweight lace, and lace guides that lower friction. Each unique configuration is engineered for fast, effortless, precision fit.

A new Mustang Roller+ S3 shoe with composite toe cap has been added to the Sievi Roller range. The upper material is PU coated leather, which is durable and easy to clean.



BOA® Fit System

- Push in to engage
- Turn for precision fit
- Pull up for fast release



Product:	Sweet RX Roller S3S
Product Code	44-52354-142-92M
Size	35-43
Standard	EN ISO 20345:2022 S3S SC FO
Toecap	Aluminium
Perforation resistant midsole	Composite PS
Sole material	Single Density PU
Upper material	Microfiber
Last	M-44 Normal



S3S



Product:	Sweet Roller+ S3
Product Code	43-52184-112-9PI
Size	35-42
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Double Density PU/TPU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



S3





Product:	Viper 3 Roller S3	Viper 3 Roller S3
Product Code	44-52191-342-25M	44-52191-343-25M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	Split leather	Split leather
Last	M-44 Normal	M-44 Normal



S3



Product:	Sievi Roller+ S3
Product Code	43-52156-113-08M
Size	39-47
Standard	EN ISO 20345: S3 SRC
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Double Density PU/TPU
Upper material	Microfiber/PU coated leather
Last	M-43 Normal



S3



Product:	Sievi Roller XL+ S3L
Product Code	49-52156-173-08M
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	Microfiber/PU coated leather
Last	M-49 XL



S3L



Familiar Features in Many Forms

In addition to shoes, the Sievi Roller collection also includes ankle boots. The boot supports the ankle and the memory foam material also absorbs shocks to the ankle.

The materials in the footwear are chosen for their suitability for different working conditions and for their durability. Water-repellent upper materials also keep your feet dry when you're working at the mercy of the elements.

The FlexEnergy® element has been added to the Sievi Roller High XL+ for excellent cushioning and comfort. The Sievi Roller High XL+ ankle boot and the Sievi Roller XL+ shoe now have a new microporous sole with a modern design that offers great grip and excellent shock absorption.



Product:	ViperX Roller H+ S3S	ViperX Roller H+ S3S
Product Code	43-52150-112-25M	43-52150-113-25M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3S SC FO	EN ISO 20345:2022 S3S SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Composite PS	Composite PS
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	Split leather	Split leather
Last	M-43 Normal	M-43 Normal



S3S



Product:	Roller High+ S3	Roller High+ S3
Product Code	43-52185-312-08M	43-52185-313-08M
Size	35-38	39-47
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-43 Normal



S3



Product:	Sievi Roller High XL+ S3
Product Code	49-52157-373-08M
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite
Perforation resistant midsole	Steel
Sole material	Single Density PU
Upper material	Microfiber/PU coated leather
Last	M-49 XL



S3





Product:

Product Code
Size
Standard
Toecap
Perforation resistant
midsole
Sole material
Upper material
Last

Planar 3 S3

42-52135-302-93M
35-38
EN ISO 20345:2022 S3 FO
Steel
Steel
Single Density PU
Textile/PU coated leather
M-42 Normal

Planar 3 S3

42-52135-303-93M
39-48
EN ISO 20345:2022 S3 FO
Steel
Steel
Single Density PU
Textile/PU coated leather
M-42 Normal



S3





Product:	Sievi Elixir High XL+ S3L
Product Code	49-52774-173-08M
Size	39-48
Standard	EN ISO 20345:2022 S3L SR SC FO
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather/split leather
Last	M-49 XL



S3L



Product:	Matador High+ S3	Matador High XL+ S3
Product Code	49-52645-372-0PM	49-52645-373-0PM
Size	36-38	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO	EN ISO 20345:2022 S3 SR SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/split leather	PU coated leather/split leather
Last	M-49 Normal	M-49 XL



S3



Product:	ViperX High+ S3S	ViperX High S3S
Product Code	43-52122-112-25M	43-52122-113-25M
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3S SC FO	EN ISO 20345:2022 S3S SC FO
Toecap	Composite	Composite
Perforation resistant midsole	Composite PS	Composite PS
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	Split leather	Split leather
Last	M-43 Normal	M-43 Normal



S3S



Product:	Zone 2 High+ S3	Zone 2 High S3
Product Code	43-52104-112-92M	43-52104-113-92M
Size	36-38	39-47
Standard	EN ISO 20345: S3 SRC	EN ISO 20345: S3 SRC
Toecap	Composite	Composite
Perforation resistant midsole	Composite PL	Composite PL
Sole material	Double Density PU/TPU	Double Density PU/TPU
Upper material	PU coated leather/microfiber	PU coated leather/microfiber
Last	M-43 Normal	M-43 Normal



S3





Sievi AL Hit

Heavy-duty Footwear

Sievi AL Hit is a safety shoe collection developed for extremely hot working conditions.

The rubber sole of the AL Hit footwear withstands high temperatures of up to 300 °C without losing its protective and wear properties. The AL Hit 2+, AL Hit Roller+ and AL Hit 7+ shoes also have Kevlar® stitching to ensure that their seams withstand high temperatures. The upper material of the AL Hit Weld product meets EN:20349 requirements against molten metal splashes in foundries and welding, and the footwear also has the FlexEnergy® shock absorption heel element.

Sizes: 34-50



Product:

Product Code
Size
Standard

AL Hit 2+ S3 HRO

48-52401-392-0PM
35-38
EN ISO 20345:2022 S3
SR SC FO HRO
Aluminium

AL Hit 2 XL+ S3 HRO

48-52401-393-0PM
39-48
EN ISO 20345:2022 S3
SR SC FO HRO
Aluminium

Toecap
Perforation resistant
midsole
Sole material
Upper material
Last

Steel
Double Density PU/RU
PU coated leather
M-48 Normal

Steel
Double Density PU/RU
PU coated leather
M-48 XL



S3

Heat resistant stitching



Product:

Product Code
Size
Standard

AL Hit 4+ S3 HRO

48-52409-392-0PM
34-38
EN ISO 20345:2022 S3
SR SC FO HRO
Aluminium

AL Hit 4 XL+ S3 HRO

48-52409-393-0PM
39-48
EN ISO 20345:2022 S3
SR SC FO HRO
Aluminium

Toecap
Perforation resistant
midsole
Sole material
Upper material
Last

Steel
Double Density PU/RU
PU coated leather
M-48 Normal

Steel
Double Density PU/RU
PU coated leather
M-48 XL



S3



Product:

Product Code
Size
Standard
Toecap
Perforation resistant
midsole
Sole material
Upper material
Last

AL Hit 4 XL+ S3 HRO

48-52409-394-0PM
49-50
EN ISO 20345:2022 S3 SR SC FO HRO
Aluminium
Steel
Double Density PU/RU
PU coated leather
M-48 XL



Product:	AL Hit Roller+ S3 HRO	AL Hit Roller XL+ S3 HRO
Product Code	48-52415-392-OPM	48-52415-393-OPM
Size	35-38	39-47
Standard	EN ISO 20345:2022 S3 SR SC FO HRO	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	PU coated leather	PU coated leather
Last	M-48 Normal	M-48 XL



S3


 Heat
resistant
stitching


FLEX ENERGY 3D-dry

Product:	AL Hit Weld XL+ S3 HRO
Product Code	48-52477-393-71M
Size	39-48
Standard	EN ISO 20349-2:2017: S3 SRC WG HI HRO FO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL


 S3
WG

 Heat
resistant
stitching

 FlexEnergy
55% energy
return


Product:	AL Hit 7+ S3 HRO
Product Code	48-52435-392-OPM
Size	35-38
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 Normal

Product:	AL Hit 7 XL+ S3 HRO
Product Code	48-52435-393-OPM
Size	39-48
Standard	EN ISO 20345:2022 S3 SR SC FO HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



S3


 Heat
resistant
stitching

MGuard Roller

When You Need Additional Protection

The design of MGuard Roller shoes started with the idea of developing comfortable footwear that provides the user with additional protection in all conditions. The MGuard Roller shoe has an integrated Metashield® metatarsal guard, which protects the user from impacts on the instep. The FlexEnergy® component in the heel, the BOA® Fit System and the flexible Sievi TractionPro® rubber friction sole with great grip take the footwear to a new level of comfort.

The MGuard Roller XL+ S3 winter safety shoe also has a warm lining with PrimaLoft® thermal insulation made of 90 % recycled materials. Water repellent, breathable and very light, PrimaLoft® thermal insulation keeps your feet dry in all conditions.

The size range of MGuard Roller shoes and ankle boots has been expanded, and the models are now available in sizes 35-48.



FLEX ENERGY 3D-dry BOA

Product:	MGuard Roller+ S3 HRO	MGuard Roller XL+ S3 HRO
Product Code	48-52425-372-25M	48-52425-373-25M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC M HRO	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Split leather	Split leather
Last	M-48 Normal	M-48 XL



TractionPro®

S3
M

FlexEnergy
55% energy
return



FLEX ENERGY 3D-dry BOA

Product:	MGuard RollerH+ S3 HRO	MGuard RollerH XL+ S3 HRO
Product Code	48-52427-372-25M	48-52427-373-25M
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC M HRO	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Split leather	Split leather
Last	M-48 Normal	M-48 XL



TractionPro®

S3
M

FlexEnergy
55% energy
return



FLEX ENERGY BOA PRIMALOFT

Product:	MGuard RollerW XL+ S3 HRO
Product Code	48-52445-373-02M
Size	39-48
Standard	EN ISO 20345: S3 SRC M HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather/split leather
Last	M-48 XL



TractionPro®

S3
M

FlexEnergy
55% energy
return



Safety Footwear for Special Fields



Product:	Asphalt Roller XL+ S2P HRO
Product Code	48-52413-453-0PM
Size	39-48
Standard	EN ISO 20345:2022 S2P SC FO HRO
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	PU coated leather
Last	M-48 XL



Heat resistant stitching



Product:	AL GT Timber XL+ S3
Product Code	48-52813-373-71M
Size	39-48
Standard	EN ISO 15090:2012 F1 P A SRCT EN ISO 17249:2013 level 2/S3
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



Heat resistant stitching



Product:	AL GT Fire XL+ F1 P A
Product Code	48-52481-373-71M
Size	39-48
Standard	EN ISO 15090:2012 F1 P A SRCT
Toecap	Aluminium
Perforation resistant midsole	Steel
Sole material	Double Density PU/RU
Upper material	Full grain leather
Last	M-48 XL



Heat resistant stitching



Boots and Combat Boots

Sievi's range of safety footwear has always served a variety of different sectors and jobs. Sievi's boots and combat boots have been designed for versatile environments and heavy wear, without compromising on user comfort.

The new Solid IN CT safety footwear features metal-free protective properties. A composite toe cap and textile perforation resistant midsole make the shoes lightweight and flexible. The new microporous sole with its modern design in the Solid IN CT and Offshore CT safety footwear provides excellent shock absorption and great grip.

Sievi's selection of boots and combat boots includes models suitable for both indoor and outdoor work, and with or without lining.

FlexEnergy
55% energy return



Product: Rescue TR Roller+ S3
Product Code: 43-52387-392-02M
Size: 36-38
Standard: EN ISO 20345: S3 SRC HRO
Toecap: Composite
Perforation resistant midsole: Steel
Sole material: Double Density PU/RU
Upper material: PU coated leather
Last: M-43 Normal

Product: Rescue TR Roller+ S3
Product Code: 43-52387-393-02M
Size: 39-48
Standard: EN ISO 20345: S3 SRC HRO
Toecap: Composite
Perforation resistant midsole: Steel
Sole material: Double Density PU/RU
Upper material: PU coated leather
Last: M-43 Normal



TractionPro®

S3



Product: Solid IN CT+ S3L
Product Code: 49-52292-172-0PM
Size: 35-38
Standard: EN ISO 20345:2022 S3L SR SC FO
Toecap: Composite
Perforation resistant midsole: Composite PL
Sole material: Single Density PU
Upper material: PU coated leather
Last: M-49 Normal

Product: Solid IN CT XL+ S3L
Product Code: 49-52292-173-0PM
Size: 39-48
Standard: EN ISO 20345:2022 S3L SR SC FO
Toecap: Composite
Perforation resistant midsole: Composite PL
Sole material: Single Density PU
Upper material: PU coated leather
Last: M-49 XL



S3L



Product: Offshore CT+ S3
Product Code: 49-52039-372-0PM
Size: 35-38
Standard: EN ISO 20345:2022 S3 SR SC FO
Toecap: Composite
Perforation resistant midsole: Steel
Sole material: Single Density PU
Upper material: PU coated leather
Last: M-49 Normal

Product: Offshore CT XL+ S3
Product Code: 49-52039-373-0PM
Size: 39-48
Standard: EN ISO 20345:2022 S3 SR SC FO
Toecap: Composite
Perforation resistant midsole: Steel
Sole material: Single Density PU
Upper material: PU coated leather
Last: M-49 XL

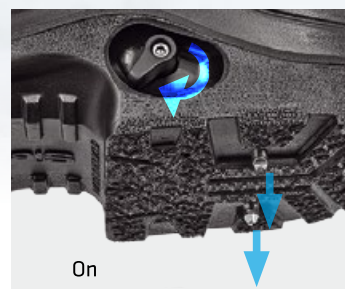
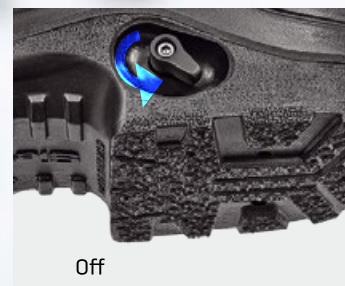


S3



Sievi Spike® Unprecedented Grip

Sievi Spike® footwear is specially designed for slippery winter conditions. A patented stud mechanism integrated into its sole structure enables you to easily twist the studs in and out without taking the shoes off.



Product:	Spike GT Roller	Spike GT Roller
Product Code	46-52863-342-08M	46-52863-343-08M
Size	38	39-47
Standard	EN ISO 20345: SB SRC P A FO CI WRU	EN ISO 20345: SB SRC P A FO CI WRU
Toecap	Steel	Steel
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather/nubuck	PU coated leather/nubuck
Last	M-46 Normal	M-46 Normal



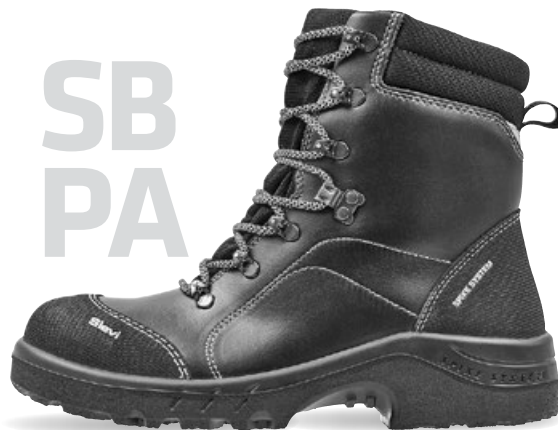
SB
PA



Product:	Sievi Spike 3	Sievi Spike 3
Product Code	46-52279-342-0PM	46-52279-343-0PM
Size	38	39-47
Standard	EN ISO 20345: SB SRC P A FO CI WRU	EN ISO 20345: SB SRC P A FO CI WRU
Toecap	Steel	Steel
Perforation resistant midsole	Steel	Steel
Sole material	Single Density PU	Single Density PU
Upper material	PU coated leather	PU coated leather
Last	M-46 Normal	M-46 Normal



SB
PA





Product: Alaska Roller+ S3
 Product Code: 48-52433-372-02M
 Size: 36-38
 Standard: EN ISO 20345: S3 SRC HRO CI
 Toecap: Aluminium
 Perforation resistant midsole: Steel
 Sole material: Double Density PU/RU
 Upper material: PU coated leather
 Last: M-48 Normal

Alaska Roller XL+ S3
 48-52433-373-02M
 39-47
 EN ISO 20345: S3 SRC HRO CI
 Aluminium
 Steel
 Double Density PU/RU
 PU coated leather
 M-48 XL



FlexEnergy
 55% energy return

TractionPro®

S3



Product: Alaska TRX+ S3S
 Product Code: 48-52432-172-02M
 Size: 36-38
 Standard: EN ISO 20345:2022 S3S SR SC FO CI HRO
 Toecap: Aluminium
 Perforation resistant midsole: Composite PS
 Sole material: Double Density PU/RU
 Upper material: PU coated leather
 Last: M-48 Normal

Alaska TRX XL+ S3S
 48-52432-173-02M
 39-48
 EN ISO 20345:2022 S3S SR SC FO CI HRO
 Aluminium
 Composite PS
 Double Density PU/RU
 PU coated leather
 M-48 XL



TractionPro®

S3S



Alaska Thermo boot features a three-setting, integrated heating system. Additional batteries and chargers suitable for the product can also be ordered separately, see page 52.



Product: Alaska Thermo XL+ S3 HRO
 Product Code: 48-52423-373-08M
 Size: 39-47
 Standard: EN ISO 20345: S3 SRC HRO CI
 Toecap: Aluminium
 Perforation resistant midsole: Steel
 Sole material: Double Density PU/RU
 Upper material: PU coated leather
 Last: M-48 XL



TractionPro®

S3





The Most Comfortable Safety Footwear for the Winter

Sievi's safety shoes with warm lining are designed to be worn in cold conditions. The warm lining, the Alu insoles that reflect heat and the Sievi TractionPro® friction sole guarantee a comfortable user experience in cold weather. Alaska Roller+, Alaska TRX+ and Alaska Thermo XL+ winter safety boots come with a warm lining as well as PrimaLoft® thermal insulation made with 90 % recycled materials. Water repellent, breathable and very light, PrimaLoft® thermal insulation keeps your feet warm in all conditions.

The Sievi winter footwear collection has a welcome addition to its GORE-TEX product range! In addition to the warm lining, the high-leg Alaska GT Roller+ has a waterproof GORE-TEX membrane. The Alaska GT Roller+ is extremely easy to put on, and it also fits perfectly, thanks to its unique combination of the BOA® Fit System and the Velcro on the upper part of the leg.



Product:	Alaska GT Roller+ S7	Alaska GT Roller XL+ S7
Product Code	48-52859-372-71M	48-52859-373-71M
Size	36-38	39-48
Standard	EN ISO 20345:2022 S7 SR SC CI FO HRO	EN ISO 20345:2022 S7 SR SC CI FO HRO
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Full grain leather	Full grain leather
Last	M-48 Normal	M-48 XL



TractionPro®

S7



FlexEnergy
55% energy
return



FLEX ENERGY BOA

Product: **Hiker Roller+ S3**
 Product Code 48-52451-372-08M
 Size 36-38
 Standard EN ISO 20345: S3 SRC HRO CI
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material PU coated leather/microfiber
 Last M-48 Normal

Product: **Hiker Roller XL+ S3**
 Product Code 48-52451-373-08M
 Size 39-47
 Standard EN ISO 20345: S3 SRC HRO CI
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material PU coated leather/microfiber
 Last M-48 XL



TractionPro®

S3



Product: **Solid CT+ S3L**
 Product Code 49-52294-172-0PM
 Size 35-38
 Standard EN ISO 20345:2022 S3L SR SC FO CI
 Toecap Composite
 Perforation resistant midsole Composite PL
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-49 Normal

Product: **Solid CT XL+ S3L**
 Product Code 49-52294-173-0PM
 Size 39-48
 Standard EN ISO 20345:2022 S3L SR SC FO CI
 Toecap Composite
 Perforation resistant midsole Composite PL
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-49 XL



S3L



Product: **AL Hit 6+ S3 HRO**
 Product Code 48-52459-372-0PM
 Size 35-38
 Standard EN ISO 20345: S3 SRC HRO CI
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material PU coated leather
 Last M-48 Normal

Product: **AL Hit 6 XL+ S3 HRO**
 Product Code 48-52459-373-0PM
 Size 39-48
 Standard EN ISO 20345: S3 SRC HRO CI
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material PU coated leather
 Last M-48 XL



TractionPro®

S3



Product: **AL Hit 6 XL+ S3 HRO**
 Product Code 48-52459-374-0PM
 Size 49-50
 Standard EN ISO 20345: S3 SRC HRO CI
 Toecap Aluminium
 Perforation resistant midsole Steel
 Sole material Double Density PU/RU
 Upper material PU coated leather
 Last M-48 XL



Product:	Storm XL+ S3L
Product Code	49-52782-173-0PM
Size	39-47
Standard	EN ISO 20345:2022 S3L SR SC FO CI
Toecap	Composite
Perforation resistant midsole	Composite PL
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL



S3L



Product:	AL Hit 9+ S3 HRO	AL Hit 9 XL+ S3 HRO
Product Code	48-52085-372-0PM	48-52085-373-0PM
Size	35-38	39-48
Standard	EN ISO 20345: S3 SRC HRO CI	EN ISO 20345: S3 SRC HRO CI
Toecap	Aluminium	Aluminium
Perforation resistant midsole	Steel	Steel
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	PU coated leather	PU coated leather
Last	M-48 Normal	M-48 XL



TractionPro®

S3





Sievi WhiteLine

For Jobs That Require High Hygiene Level

The need for safety shoes is not limited to outdoors and extreme conditions but is also a must for jobs that require a high level of hygiene. The Sievi WhiteLine collection was designed with these special conditions in mind.

The WhiteLine shoes and clogs are made of microfibre, which can withstand repeated washing, making them ideal for working conditions that require a high level of hygiene.

The WhiteLine range now includes the new Relax CT White, which comes with a composite toe cap. The model has a new sole with a modern design that improves grip and absorbs shocks efficiently.



Product:	Vent White Roller S1	Vent White Roller S1
Product Code	44-52120-142-96W	44-52120-143-96W
Size	36-38	39-47
Standard	EN ISO 20345: S1 SRC	EN ISO 20345: S1 SRC
Toecap	Aluminium	Aluminium
Perforation resistant midsole	No	No
Sole material	Single Density PU	Single Density PU
Upper material	Microfiber	Microfiber
Last	M-44 Normal	M-44 Normal





Product:	Riff White SBAE
Product Code	50-52933-502-96W
Size	35-38
Standard	EN ISO 20345: SB SRC A E FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-50 Normal

Product:	Riff White SBAE
Product Code	50-52933-503-96W
Size	39-47
Standard	EN ISO 20345: SB SRC A E FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-50 Normal



SB



Product:	Alfa White S2
Product Code	42-52128-102-96W
Size	35-38
Standard	EN ISO 20345:2022 S2 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-42 Normal

Product:	Alfa White S2
Product Code	42-52128-103-96W
Size	39-48
Standard	EN ISO 20345:2022 S2 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-42 Normal



S2



Product:	Relax CT White S1
Product Code	49-52236-122-96W
Size	35-38
Standard	EN ISO 20345:2022 S1 SR FO
Toecap	Composite
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-49 Normal

Product:	Relax CT White XL S1
Product Code	49-52236-123-96W
Size	39-48
Standard	EN ISO 20345:2022 S1 SR FO
Toecap	Composite
Perforation resistant midsole	No
Sole material	Single Density PU
Upper material	Microfiber
Last	M-49 XL



S1



Product:	Light Boot White S4
Product Code	95-51010-112-95H
Size	35-38
Standard	EN ISO 20345:2022 S4 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot White S4
Product Code	95-51010-113-95H
Size	39-47
Standard	EN ISO 20345:2022 S4 FO
Toecap	Steel
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



S4





Product: Light Boot Olive S4
 Product Code 95-51010-112-950
 Size 35-38
 Standard EN ISO 20345:2022 S4 FO
 Toecap Steel
 Perforation resistant midsole No
 Sole material Double Density PU/PU
 Upper material PU
 Last M-95 Normal

Light Boot Olive S4
 95-51010-113-950
 39-47
 EN ISO 20345:2022 S4 FO
 Steel
 No
 Double Density PU/PU
 PU
 M-95 Normal



S4



Product: Light Boot Olive S5
 Product Code 95-51009-312-950
 Size 35-38
 Standard EN ISO 20345:2022 S5 FO
 Toecap Steel
 Perforation resistant midsole Steel
 Sole material Double Density PU/PU
 Upper material PU
 Last M-95 Normal

Light Boot Olive S5
 95-51009-313-950
 39-48
 EN ISO 20345:2022 S5 FO
 Steel
 Steel
 Double Density PU/PU
 PU
 M-95 Normal



S5



Product: Light Boot Black S5
 Product Code 95-51212-313-95M
 Size 39-47
 Standard EN ISO 20345:2022 S5 FO
 Toecap Steel
 Perforation resistant midsole Steel
 Sole material Double Density PU/PU
 Upper material PU
 Last M-95 Normal



S5



Sievi's Light Boots

Durable and Comfortable to Wear

Sievi's range of light boots covers many uses. The polyurethane boots are both light and more durable than most rubber boots. Polyurethane is also resistant to water, oil and many chemicals.

Sievi's light boots are seamless to minimise chafing and abrasions. They have a wide fit, characteristic of Sievi's footwear.

Sievi's light boots, just like other Sievi footwear, come with the flexible FlexStep® sole and sole pattern that reduces the risk of slipping. Sievi boots are always a safe choice.

Sievi's light boots are made of polyurethane. They have excellent thermal insulation properties, and the leg section can be shortened. The lining material has been selected to ensure that the boots dry quickly if the inside of the boot gets wet.

- Lightweight and excellent fit
- Wide fit
- Polyurethane boots last longer than most rubber boots
- FlexStep® sole and non-slip sole pattern
- The sole pattern effectively cleans itself of dirt
- No chafing or abrasive seams
- Excellent thermal insulation
- Resistant to water, oil and many chemicals
- Leg section that can be shortened and a heel notch that makes removal easier
- Lining material that makes drying quick and easy



Product:	Light Boot Black 04
Product Code	95-41012-112-95M
Size	35-38
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Black 04
Product Code	95-41012-113-95M
Size	39-47
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



Product:	Light Boot Laces 04
Product Code	95-41212-112-950
Size	35-38
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Laces 04
Product Code	95-41212-113-950
Size	39-48
Standard	EN ISO 20347:2022 04 FO
Toecap	No
Perforation resistant midsole	No
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



Product:	Light Boot Camo 05
Product Code	95-41211-312-95X
Size	35-38
Standard	EN ISO 20347: 05 SRC FO
Toecap	No
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal

Product:	Light Boot Camo 05
Product Code	95-41211-313-95X
Size	39-48
Standard	EN ISO 20347: 05 SRC FO
Toecap	No
Perforation resistant midsole	Steel
Sole material	Double Density PU/PU
Upper material	PU
Last	M-95 Normal



Lightweight Occupational Footwear for Indoor Uses

Your comfort zone starts with your feet. That's why Sievi's occupational footwear has been designed with both lightness and user comfort in mind.

Like all Sievi safety shoes, occupational footwear comes with the Sievi FlexStep® sole. FlexStep® helps to reduce stress on the back and the feet and absorbs shocks, making Sievi's professional footwear an excellent choice for those who work on their feet for long periods of time.



Product: Monica 2
Product Code: 20-12203-212-07M
Size: 35-43
Standard: EN ISO 20347: OB SRC A E FO
Sole material: Single Density PU
Upper material: PU coated leather
Last: M-20 XL



OB



Product: Ballerina 2
Product Code: 20-12202-212-46M
Size: 35-43
Standard: EN ISO 20347: O1 SRC FO
Sole material: Single Density PU
Upper material: Full grain leather
Last: M-20 XL



O1



Product:	Active 1	Active 2
Product Code:	35-12225-482-95M	37-12225-483-95M
Size:	35-38	39-47
Standard:	EN ISO 20347: OB SRC A E FO	EN ISO 20347: OB SRC A E FO
Sole material:	Single Density PU	Single Density PU
Upper material:	Microfiber	Microfiber
Last:	M-35 Normal	M-37 Normal



OB





Product: Ion Black 2
 Product Code 28-12156-282-38M
 Size 36-42
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material Nubuck
 Last M-28 Normal



OB



Product: Art 2
 Product Code 29-12146-293-38M
 Size 39-47
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material Nubuck
 Last M-29 Normal



OB



Product: Rom 2
 Product Code 29-12157-293-38M
 Size 39-47
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material Nubuck
 Last M-29 Normal



OB



Product: File Black
 Product Code 50-12327-502-0PM
 Size 35-38
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-50 Normal

Product: File Black
 Product Code 50-12327-503-0PM
 Size 39-48
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material PU coated leather
 Last M-50 Normal



OB



Product: File White
 Product Code 50-12327-502-96W
 Size 35-38
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material Microfiber
 Last M-50 Normal

Product: File White
 Product Code 50-12327-503-96W
 Size 39-47
 Standard EN ISO 20347: OB SRC A E FO
 Sole material Single Density PU
 Upper material Microfiber
 Last M-50 Normal



OB





FLEX ENERGY  3D-dry 

Product:

Product Code
Size
Standard
Sole material
Upper material
Last

Fly Blue Roller

35-12190-482-91H
35-38
EN ISO 20347: O2 SRC FO
Single Density PU
Textile
M-35 Normal

Fly Blue Roller

37-12190-483-91H
39-47
EN ISO 20347: O2 SRC FO
Single Density PU
Textile
M-37 Normal



02

FlexEnergy
55% energy
return



FLEX ENERGY  3D-dry

Product:

Product Code
Size
Standard
Sole material
Upper material
Last

Fly Black

35-12196-482-91M
35-38
EN ISO 20347: O2 SRC FO
Single Density PU
Textile
M-35 Normal

Fly Black

37-12196-483-91M
39-48
EN ISO 20347: O2 SRC FO
Single Density PU
Textile
M-37 Normal



02

FlexEnergy
55% energy
return



FLEX ENERGY  3D-dry

Product:

Product Code
Size
Standard
Sole material
Upper material
Last

Fly BW

35-12192-482-91M
35-38
EN ISO 20347: O2 SRC FO
Single Density PU
Textile
M-35 Normal

Fly BW

37-12192-483-91M
39-47
EN ISO 20347: O2 SRC FO
Single Density PU
Textile
M-37 Normal



02

FlexEnergy
55% energy
return



Sievi's Occupational Footwear

For Work and Leisure

Sievi's occupational footwear range is designed for users who want high-quality footwear for both work and leisure. The footwear in the Fly range features the FlexEnergy® element, which absorbs and returns kinetic energy to the wearer, making Fly shoes light, sporty and comfortable to wear. The Fly Blue Roller model also has the BOA® Fit System.



Product:	Mark
Product Code	36-12010-103-63M
Size	40-48
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-36 Normal



Product:	Track
Product Code	38-12173-463-45M
Size	39-48
Standard	EN ISO 20347: 01 SRC FO
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-38 Normal



Product:	Street
Product Code	38-12171-463-45M
Size	39-48
Standard	EN ISO 20347: 01 SRC FO
Sole material	Single Density PU
Upper material	Full grain leather
Last	M-38 Normal



Product:	Racer TR Soft	Racer TR Soft
Product Code	44-12107-132-25M	44-12107-133-25M
Size	35-38	39-48
Standard	EN ISO 20347: 01 SRC FO	EN ISO 20347: 01 SRC FO
Sole material	Double Density PU/RU	Double Density PU/RU
Upper material	Split leather	Split leather
Last	M-44 Normal	M-44 Normal



TractionPro®

FlexEnergy
55% energy
return

Comfort for All Kinds of Working Days

Sievi has launched the new waterproof GORE-TEX ankle boot GT 58 in its occupational footwear collection. The ankle boot has a Sievi TractionPro® friction sole that retains a great grip on different surfaces. The popular Soft Solid boot now has an updated design and a new sole and is available in sizes 35-48. The Boot Winter boots have also been updated with a new microporous sole with a modern design that offers excellent shock absorption and great grip.



Product: Frost
Product Code: 38-12613-523-45M
Size: 39-48
Standard: EN ISO 20347: 01 SRC
Sole material: Single Density PU/TR
Upper material: Full grain leather
Last: M-38 Normal



01



Product: Spike Soft
Product Code: 46-12276-142-33M
Size: 38
Standard: EN ISO 20347: 0B SRC A FO CI WRU
Sole material: Single Density PU
Upper material: Nubuck
Last: M-46 Normal



0B



Product: GT 58
Product Code: 44-12855-132-71M
Size: 35-38
Standard: EN ISO 20347:2022 06 SR FO HRO
Sole material: Double Density PU/RU
Upper material: Full grain leather
Last: M-44 Normal



TractionPro®

06





Product:	Soft Solid
Product Code	49-12296-402-0PM
Size	35-38
Standard	EN ISO 20347:2022 O2 SR FO CI
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Product:	Soft Solid XL
Product Code	49-12296-403-0PM
Size	39-48
Standard	EN ISO 20347:2022 O2 SR FO CI
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL



Product:	Boot Winter
Product Code	49-12018-402-0PM
Size	37-38
Standard	EN ISO 20347:2022 O2 SR FO CI
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 Normal

Product:	Boot Winter XL
Product Code	49-12018-403-0PM
Size	39-48
Standard	EN ISO 20347:2022 O2 SR FO CI
Sole material	Single Density PU
Upper material	PU coated leather
Last	M-49 XL



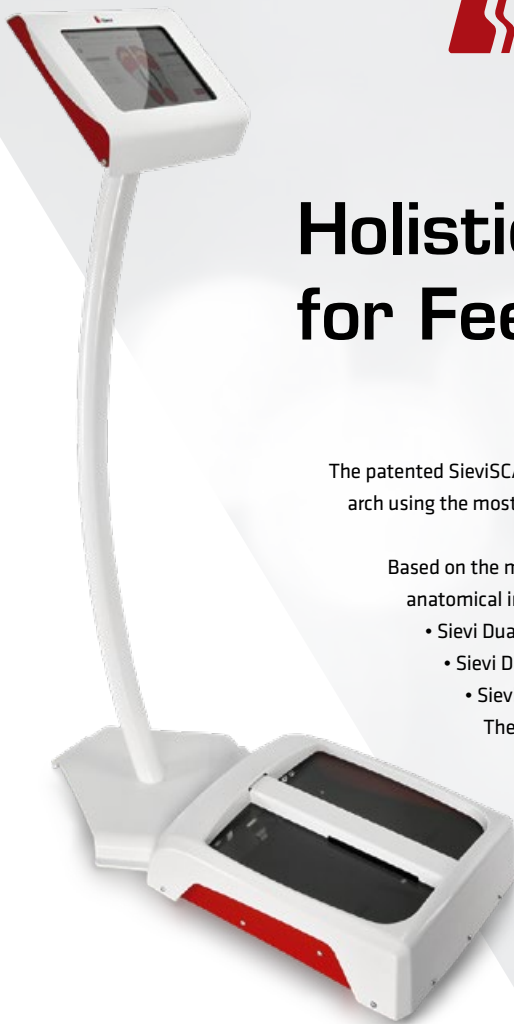
Product:	Arktis TR+
Product Code	48-12402-172-09M
Size	35-38
Standard	EN ISO 20347: 02 SRC FO CI HRO
Sole material	Double Density PU/RU
Upper material	PU coated leather/microfiber
Last	M-48 Normal

Product:	Arktis TR XL+
Product Code	48-12402-173-09M
Size	39-47
Standard	EN ISO 20347: 02 SRC FO CI HRO
Sole material	Double Density PU/RU
Upper material	PU coated leather/microfiber
Last	M-48 XL



TractionPro®

SieviSCANNER



Holistic Well-being for Feet by Sievi

The patented SieviSCANNER measures the length and the width of the foot as well as the anatomy of the arch using the most advanced laser-assisted scanning technology.

Based on the measurements taken, the SieviSCANNER system recommends suitable shoes and anatomical insoles:

- Sievi Dual Comfort Plus Neutral Arch
- Sievi Dual Comfort Plus High Arch
- Sievi Dual Comfort Plus Extra High Arch

The insoles are designed to be compatible with all Sievi safety and occupational footwear.

SieviSCANNER measuring services are available at larger Sievi dealers.

To find your local measuring site, please visit: www.sievi.com

Sievi Green Comfort Insoles

Recycled materials account for 67 % of the total weight of the materials used in the new, extremely soft Sievi Green Comfort insoles. The insole's surface material is polyamide, which is incredibly wear resistant and transfers moisture from the feet to the lower layer of the insole. Activated carbon and silver thread eliminate microbial growth, making this insole antibacterial and odourless. The heel design keeps the foot's fat pad in an optimal position, and the insole conforms to the shape of the foot and rebounds to its original shape when the shoe is taken off. The insole is antistatic, complies with ESD standards, is breathable, and is machine washable at 40 °C.



Product: Sievi Green Comfort

Product Code	00-99515-002-00H	00-99515-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Green Comfort XL

Product Code	00-99517-003-00H	00-99517-004-00H
Size	39-48	49-50
Last	XL	XL

Sievi Dual Comfort insoles

The Dual Comfort insole consists of three layers:

- soft and comfortable surface material
 - a breathable mid-layer
 - a light, shock absorbing EVA bottom layer, which maintains its shape
- Shock absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain. The Dual Comfort insole is antistatic and complies with ESD standards. Hand wash only.

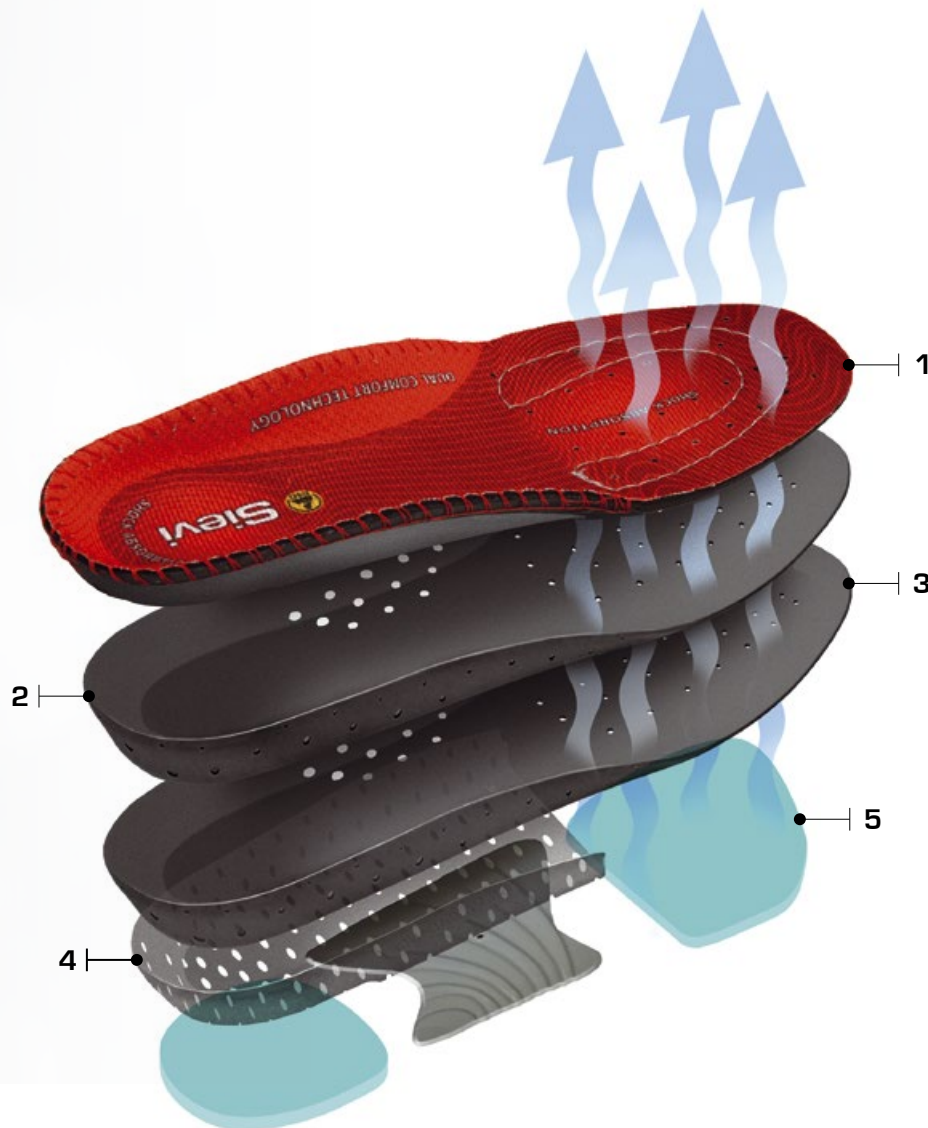


Product: Sievi Dual Comfort

Product Code	00-99525-002-00H	00-99525-003-00H
Size	34-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort XL

Product Code	00-99527-003-00H	00-99527-004-00H
Size	39-48	49-50
Last	XL	XL



Sievi Dual Comfort Plus 5-layer structure

Five steps to the right support for your feet.

Here's how we ensure a perfect fit and support:

1. Antibacterial and quick-drying surface fabric (3 % carbon fibre). The reinforcement stitching around the edge makes the insole durable and washable.
2. Breathable, quick-drying layer that wicks away moisture
3. Shock-absorbing EVA sole
4. Shape-retaining High Poly layer
5. PORON® shock-absorbing cushioning under the heel and ball of the foot. SieviBalance® arch support.

Sievi Dual Comfort Plus Insoles

SieviBalance® arch support. Dual Comfort Plus insoles come with three alternative heights for arch support:

- The Neutral Arch is intended for people with a low or neutral foot arch.
- The High Arch is intended for people with a high foot arch.
- The Extra High Arch is intended for people with a very high foot arch.

Hand wash only.



Product: Sievi Dual Comfort Plus: Neutral Arch

Product Code	00-99530-002-00H	00-99530-003-00H
Size	35-38	39-48
Last	Normal	Normal



Product: Sievi Dual Comfort Plus: High Arch

Product Code	00-99534-002-00H	00-99534-003-00H
Size	35-38	39-48
Last	Normal	Normal



Product: Sievi Dual Comfort Plus: Extra High Arch

Product Code	00-99560-002-00H	00-99560-003-00H
Size	35-38	39-48
Last	Normal	Normal

Product: Sievi Dual Comfort Plus XL: Neutral Arch

Product Code	00-99532-003-00H
Size	39-48
Last	XL

Product: Sievi Dual Comfort Plus XL: High Arch

Product Code	00-99536-003-00H
Size	39-48
Last	XL

Product: Sievi Dual Comfort Plus XL: Extra High Arch

Product Code	00-99562-003-00H
Size	39-48
Last	XL

Other Insoles



DryStep® is a sandal insole that is coated and ESD approved. Suitable for DryStep® sandals (see page 43). Machine washable at 40 °C.



Product: DryStep®
Product Code 28-99610-002-00H
Size 36-42
Last Normal



Product: DryStep®
Product Code 29-99610-003-00H
Size 39-47
Last Normal

The Pressure Relief insole moulds itself to the shape of the wearer's foot, which distributes the weight more evenly while reducing strain. The insole is antistatic and complies with ESD standards. Machine washable at 40 °C.



Product: Pressure Relief
Product Code 00-99523-002-00H
Size 35-38
Last Normal
Product Code 00-99523-003-00H
Size 39-48
Last Normal



Warm fur insole made of 100 % sheep fur.

Product: Fur insole
Product Code 45-99510-002-000
Size 35-38
Last Normal
Product Code 45-99510-003-000
Size 39-47
Last Normal



The aluminium layer of the Winter Dual Comfort insole reflects heat efficiently. The EVA bottom layer in the insole and the PORON® shock-absorbing cushioning absorb impact and reduce strain. The insole is antistatic and complies with ESD standards. Hand wash only.

Product: Winter Dual Comfort
Product Code 00-99519-002-00H
Size 35-38
Last Normal
Product Code 00-99521-003-00H
Size 39-48
Last XL
Product Code 00-99521-004-00H
Size 49-50
Last XL

Sievi Socks

All Sievi socks meet ESD requirements.

When designing socks, we have paid special attention to their ergonomic design and ensuring that they stay put. The socks have no abrasive seams and they transfer moisture from the foot in a controlled manner. Durability is one of the features that we invest in when designing Sievi socks, and we ensure that they meet even the most demanding durability requirements. In addition to durability, user comfort has been enhanced by cushioning and several flexible areas of the heel and tip.

Sievi socks comply with ESD requirements and the requirements of the EN ISO 1149-3:2004 standard. Wearing Sievi ESD socks, insoles and footwear ensures that the body's static electricity is discharged in a controlled manner through the sole structure, which prevents damage to sensitive electronic devices.

The main conductive material in the Sievi sock range is Resistex® Carbon. Resistex® Carbon fibres effectively disperse electric charges accumulated from the environment or during physical exercise. The unique properties of Resistex® Carbon are obtained by uniting textile fibres with a continuous filament of conductive material based on active carbon.



Product: Cotton socks
Product Code 00-99360-003-00M
Size 36-39, 40-42, 43-46

Machine washable at 40 °C, do not tumble dry.
 66 % cotton, 31 % polyamide,
 2 % elastane, 1 % carbon fibre.



Product: Ankle socks
Product Code 00-99372-003-00M
Size 36-39, 40-42, 43-46

The pack contains two pairs of socks.
 Machine washable at 40 °C, do not tumble dry.
 42 % Microlon® polyamide, 40 % polyamide,
 14 % polypropylene, 2 % elastane,
 2 % carbon fibre.



Product: All-season Merino socks
Product Code 00-99368-003-00M
Size 36-39, 40-42, 43-46, 47-50

Durable socks for year-round use.
 Machine washable at 40 °C, do not tumble dry.
 48 % polyamide, 34 % merino wool,
 14 % polypropylene, 2 % elastane,
 2 % carbon fibre.



Product: Drytex socks
Product Code 00-99370-003-00M
Size 36-39, 40-42, 43-46, 47-50

Socks that transfer moisture and heat from the skin.
 Machine washable at 40 °C, do not tumble dry.
 50 % polyester, 41 % polyamide,
 6 % Cordura® polyamide, 2 % elastane,
 1 % carbon fibre.



Product: Winter socks
Product Code 00-99364-003-00M
Size 36-39, 40-42, 43-46

Warm winter socks. Machine washable at 40 °C,
 do not tumble dry. 43 % polyester, 29 %
 polyamide, 19 % merino wool, 6 % Cordura®
 polyamide, 2 % elastane, 1 % carbon fibre.



Product: Flame retardant socks
Product Code 00-99374-003-00M
Size 36-39, 40-42, 43-46

Flame retardant socks. Meet the requirements
 of EN ISO 14116:2015 Index 2. Machine washable
 at 40 °C, do not tumble dry. 49 % Preox fibre,
 27 % polyamide, 21 % Kevlar®, 2 % elastane,
 1 % carbon fibre.



Product: Sievi felt socks
Product Code 00-99800-002-0HU
Size 35-38
Product Code 00-99800-003-0HU
Size 39-48

Dark grey, machine washable at 40 °C.
 Felt.

SIZE CHART

PARIS	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
LONDON	2	2 ½	3	3 ½	4	5	6	7	8	9	10	11	12	13	14	15	16
MONDOPOINT	215	222	229	236	242	249	256	262	269	276	282	289	296	302	309	316	322

Accessories



Product: Shoe cream
Product Code: 00-99400-000-000
 125 ml

For treating seams and leather. Non-toxic, does not contain silicone. Colourless.



Product: Black shoe polish
Product Code: 00-99410-000-000
 75 ml

Conditions and nourishes leather and maintains its durability. Also suitable for treating GORE-TEX products.



Product: Shoe protector spray
Product Code: 00-99411-000-000
 300 ml

Water-based shoe protector provides invisible protection against dirt and moisture without changing the feel or appearance of the footwear. Suitable for shoes made of suede, nubuck, leather, synthetic leather and textile.



Product: Shoe laces

Black	00-99080-000-00M	80 cm
	00-99090-000-00M	90 cm
	00-99110-000-00M	110 cm
	00-99160-000-00M	160 cm
Black/grey	00-99100-000-00H	100 cm
	00-99120-000-00H	120 cm
Spark resistant laces, black	00-99085-000-50M	85 cm
	00-99120-000-50M	120 cm

Shoe laces are supplied in packs of two. Choose a length suitable for each model of shoe or boot.



Product: Therm-ic batteries and charger
Product Code: 00-99911-000-000

Includes 4 batteries and charger for the Alaska Thermo boot heating system (sufficient for single pair of boots). Uses standard voltage.



Product: Devisys Blue Ice slip protection
Product Code: 00-99751-002-00M
 Size: 37-40
Product Code: 00-99751-003-00M
 Size: 41-44, 45-48

Effectively reduces the risk of slipping. The Devisys Blue Ice slip protection is suitable for all footwear and easy to fit.

THE NEW TABLE ACCORDING TO STANDARD EN ISO 20345:2022 AND EN ISO 20347:2022

SAFETY FOOTWEAR	NEW							NEW				NEW						
	SB	S1	S1P	S1PS	S1PL	S2	S2P	S3	S3S	S3L	S4	S5	S5S	S5L	S6	S7	S7S	S7L
Slip resistance, ceramic tile + soap, NaLS (soap solution)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Toecap (200 J/15 000 N)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Closed heel area		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Shock-absorbing heel E		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Antistatic A		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Water penetration and absorption WPA						●	●	●	●	●					●	●	●	●
Cleated outsole								●	●	●		●	●	●		●	●	●
Perforation resistance, steel P				●			●	●				●				●		
Perforation resistance, metal-free (Ø 3.0 mm nail) PS				●					●				●				●	
Perforation resistance, metal-free (Ø 4.5 mm nail) PL					●					●					●			●
Water resistant WR															●	●	●	●
Rubber/PU upper material											●	●	●	●				●

OCCUPATIONAL FOOTWEAR	NEW					NEW								
	0B	01	02	03	03S	03L	04	05	05S	05L	06	07	07S	07L
Slip resistance, ceramic tile + soap, NaLS (soap solution)	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Toecap (200 J/15 000 N)														
Closed heel area		●	●	●	●	●	●	●	●	●	●	●	●	●
Shock-absorbing heel E		●	●	●	●	●	●	●	●	●	●	●	●	●
Antistatic A		●	●	●	●	●	●	●	●	●	●	●	●	●
Water penetration and absorption WPA			●	●	●	●								
Cleated outsole				●	●	●		●	●	●		●	●	●
Perforation resistance, steel P				●				●				●		
Perforation resistance, metal-free (Ø 3.0 mm nail) PS					●				●				●	
Perforation resistance, metal-free (Ø 4.5 mm nail) PL						●				●				●
Water resistant WR											●	●	●	●

Main changes to the standard

PS Perforation resistance, textile (nail 3.0 mm)	PL Perforation resistance, textile (nail 4.5 mm)	SR Slip resistance, ceramic tile, glycerol solution	WPA Water penetration and absorption
WR Water resistant	FO Fuel oil-resistant outsole	SC Scuff cap	LG Ladder grip

EN ISO 20345:2011 and EN ISO 20347:2012:

PROTECTIVE FEATURE	Safety footwear EN ISO 20345:2011								Occupational footwear EN ISO 20347:2012					
	SB	S1	S1P	S2	S2P	S3	S4	S5	0B	01	02	03	04	05
Sole grip	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Toecap (200 J/15000 N)	●	●	●	●	●	●	●	●						
Oil resistant sole FO		●	●	●	●	●	●	●						
Closed heel area		●	●	●	●	●	●	●		●	●	●	●	●
Antistatic A (100 kΩ - 1000 MΩ)		●	●	●	●	●	●	●		●	●	●	●	●
Energy absorption E (min. 20 J)		●	●	●	●	●	●	●		●	●	●	●	●
Water repellent upper				●	●	●	●	●			●			
Patterned outsole						●		●				●		●
Penetration resistance P (1100 N)			●		●	●		●				●		●
Material rubber/PU							●	●					●	●
Additional feature: Oil resistant sole FO									●	●	●	●	●	●

Additional features

HRO The sole can withstand temperatures up to 300 °C.	SRC The sole grip has been tested on both ceramic and steel surfaces according to the standard's requirements.	CI The cold insulation has been tested in accordance with the standard's requirements.	WG Footwear protects the wearer against the heat risks and molten metal splashes occurring in welding work in accordance with EN ISO 20349-2:2017.	M Footwear protects against impacts on the instep in accordance with the EN ISO 20345:2011 standard.
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Leading Safety Technology and Superior User Comfort



FlexStep® – Grip and flexibility to work

The microporous FlexStep® sole material developed by Sievi retains its excellent shock absorption and flexibility in winter conditions. The structure of the flexible FlexStep® sole eliminates stress and shocks to the feet and spine. All Sievi safety footwear has the FlexStep® sole.



PrimaLoft® – The best thermal insulation in its category

The footwear has PrimaLoft® thermal insulation, which is made with 90 % recycled materials. Water repellent, breathable and very light, PrimaLoft® thermal insulation keeps your feet dry in all conditions.



SieviAir® – Let your feet breathe

Developed and patented by Sievi, the SieviAir® sole solution wicks away the moisture generated by foot warmth through ventilation channels in the side of the sole. Under the perforated insole there is a filter, which is connected to the ventilation channels. With every step you take the filter is compressed, resuming its original shape when the foot is lifted. This movement produces a pumping action, improving the ventilation of the shoe.



BOA® Fit System

The BOA® Fit System delivers micro-adjustable precision fit, engineered to perform in the toughest conditions. BOA® Fit System consists of three integral parts: a micro-adjustable dial, a super-strong lightweight lace and low friction lace guides.



GripStep – Unique friction sole

Sievi's GripStep is a unique sole structure that combines the friction properties of polyurethane and TR rubber on the tread to maximise the grip. The sole grips firmly on cold and slippery surfaces. Thanks to the dual structure, the sole is also flexible and shock absorbing.



GORE-TEX – Guaranteed waterproof

GORE-TEX is a unique waterproof lining that allows the foot to breathe while keeping moisture outside. It is the only membrane structure on the market to be systematically tested for its functionality and comfort.



DryStep® – Effective ventilation for your feet

The surface material of the DryStep® insole effectively transfers moisture away from the foot. DryStep®'s unique ventilation and pump action keeps your feet dry and comfortable.



Metashield® metatarsal guard

Sievi's Metashield® metatarsal guard is integrated into the shoe's structure and absorbs impacts on the instep by up to 90 percent. The guard, made of PORON XRD® material, is very flexible and its molecular structure, together with the shoe's breathable upper material, allows air to circulate and remove moisture from the shoe, making it very pleasant to wear. The Metashield® metatarsal guard offers significantly better protection than conventional safety shoes, without compromising comfort.



3D-dry® – Always dry feet

The 3D-dry® lining, developed by Sievi, transfers moisture away from the foot to the second layer of the lining material and further through the upper and away from the footwear.



Shock-absorbing heel - A light step day after day

The product meets the requirements of EN ISO 20345:2022 and EN ISO 20347:2022: the shock absorption capacity of the footwear is at least 20 J. The cushioning effect is guaranteed by the use of FlexStep® sole material in all Sievi footwear, see FlexStep® for more information.



SieviBalance® – Torsional stiffener

SieviBalance® torsional stiffener improves the rotational rigidity of the footwear and control of the foot, which reduces strain to the ankles.



FlexEnergy® – Flexibility at every step

The flexible FlexEnergy® component is integrated in the entire heel part of the shoe and provides maximum shock absorption of kinetic energy, with more than 55 % of the energy returned to you. The component is made of BASF's TPU Infinergy® material, the world's first expanded thermoplastic polyurethane.



Sievi Spike® stud mechanism – Secure grip in challenging conditions.

The stud mechanism integrated into the sole structure enables you to twist the studs in and out without taking the shoes off.



Thermo heating system – Keeps you going even in the cold

Footwear equipped with the integrated thermo heating system keeps your feet warm even in the most extreme conditions. The rechargeable heating system provides heat on a single charge for up to 22 hours (power range 1).



Sievi TractionPro® sole

Sievi TractionPro® is a sturdy friction sole that gives stronger grip on slippery surfaces. The unique sticky rubber sole, together with the FlexStep® interlayer, developed by Sievi, ensure that the sole remains flexible in all conditions. The Sievi TractionPro® sole's structure and design, with its deep and sharp-edged tread profile, are designed to maximise friction and maintain grip on different surfaces.



Ankle protection

The ankle has PORON XRD® support (Lazer Roller High+) or viscoelastic memory foam that moulds itself to the wearer's foot, supporting the ankle and absorbing shocks.



Toecap, steel

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N.



Toecap, composite

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N. The composite material toecap is completely metal free and insulates well against heat and cold.



Toecap, aluminium

The toecap protects toes from falling objects and compression. Meets the requirements of the EN ISO 20345:2022 standard: shock resistance is 200 J and resistance to compression 15 000 N. The aluminium toe cap is 50 % lighter than conventional steel toecaps.



Perforation resistant midsole, steel

The steel midsole prevents sharp objects from penetrating the sole. Meets the requirements of the EN ISO 20345:2022 standard: resistance to nail penetration is 1100 N.



Perforation resistant midsole PL, composite textile

The perforation resistance meets EN ISO 20345:2022 requirements: the perforation resistance is 1100 N. The perforation resistant midsole is tested with a 4.5 mm conical nail. Steel, however, gives greater perforation resistance, which is why Sievi recommends a midsole made of steel or the PS composite textile for more demanding conditions (e.g. the construction industry).



Perforation resistant midsole PS, composite textile

The perforation resistance meets EN ISO 20345:2022 requirements: the perforation resistance is 1100 N. The perforation resistant midsole is tested with a 3 mm conical nail.



Sole material PU

The footwear sole is made of FlexStep® material. This single density microporous structured polyurethane sole offers very high slip-resistance and flexibility providing excellent shock absorption. Heat resistant up to 120 °C.



Sole material PU/PU

The footwear sole is made of very durable double density polyurethane, and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120 °C.



Sole material PU/TPU

The double density sole consists of polyurethane and elastic thermoplastic polyurethane. The outsole is wear resistant and the mid-layer is made of shock-absorbing FlexStep® material. Heat resistant up to 120 °C.



Sole material PU/RU

The footwear sole consists of polyurethane and rubber. The PU/rubber friction sole features excellent grip and wear resistant properties. The mid-layer of the sole is made of shock-absorbing FlexStep® material. Heat resistant up to 300 °C.



Resistant to oil and many chemicals.

The footwear sole is resistant to oil and many chemicals. The oil resistance meets the requirements of the EN ISO 20345:2022 standard.



Water repellence

The upper material used in the footwear is water repellent. Its water resistance meets the requirements of the EN ISO 20345:2022 standard.



Warm lining

The footwear is suitable for cold conditions. The insulating material is either lamb's wool, faux fur or PrimaLoft® thermal insulation.



Heat resistance

The footwear can be worn in hot environments. Sievi's nitrile rubber sole withstands temperatures up to 300 °C.



Zipper

The footwear has a zipper for easy use.



Antistatic

Footwear designed with antistatic features discharges the body's static electricity up to tolerances of 100 kΩ - 1000 MΩ.



ESD

ESD footwear provides a safe and controlled method of discharging the body's static electricity through the sole. The tolerances for the resistance of Sievi's ESD footwear are stricter (100 kΩ-35 MΩ) than for ordinary antistatic footwear (IEC 61340-5-1). Wearing ESD footwear can help you avoid damage to sensitive electronic equipment.



Metal-free

The footwear is metal free and metal detectors do not react to it.



DUAL Comfort insole

The insole consists of three layers: a soft upper, a breathable mid-layer and a light, shock-absorbing EVA bottom layer. Shock-absorbing PORON® cushioning under the heel and ball of the foot diminishes external impacts and strain.



ALU insole

The Sievi ALU insole features a heat-insulating aluminium layer. The aluminium foil in the insole reflects the cold outward and the heat inward.

The Sievi catalogue has been printed sustainably.



www.sievi.com



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